

## Technische Dokumentation Technical Documentation



### High Performance Butterfly Valves Type 800

## TABLE OF CONTENTS

3	Design Features
4	Quality Elements: Body, Retainer, Flange Seal
5	Quality Elements: Disc, Shaft, Shaft Bearing, Disc Spacer
6	Quality Elements: Teflon®-Seat
7	Quality Elements: FIRESAFE-Seat, Metal-Seat
8	FIRESAFE Test Results: XOMOX – Material Code
9	XOMOX Material Code
10	Delivery Program, Tightness Test, Type Approvals and Certificates
11	XOMOX Identification Code
12	Design Features
13	Part List
14	Material List for Valves with Teflon®-Seat or. Reinforced Teflon®-Seat
15	Material List for Valves with FIRESAFE-Seat or. Metal-Seat
16	Dimensions for Bare Shaft Valves DN 50 – 300 / NPS 2 - 12
17	Dimensions for Bare Shaft Valves DN 350 – 1200 / NPS 14 - 48
18	Dimensions for Valves with Latching Lever or Worm Gear DN 50 – 300 / NPS 2 - 12
19	Dimensions for Valves with Worm Gear DN 350 – 1200 / NPS 14 – 48
20	Flow Data: $K_V$ -values, Free Sectional Area, $\zeta_1$ Values
21	Flow Data: Characteristics, Rangeability, Stroke, Pressure Loss
22	Mechanical Characteristics: Pressure-Temperature Range
23	Mechanical Characteristics: Torques

## Design Features

An axially pliant seat represents the new design feature of the XOMOX High Performance Butterfly Valves, Series 800.

**Advantages:**     **Long life**  
                           **Extreme tightness under high pressure**  
                           **and vacuum conditions**

Documented tests show shutoff tightness up to 51 bar after more than 100 000 cycles. (For standard Teflon® seat).

### Type 800 – The Alternative

Our team of technicians and engineers throughout the world have developed a butterfly valve design meeting all requirements of today's highly specialized industries.

The XOMOX High Performance Butterfly Valve, Series 800 provides the same well established and internationally acknowledged XOMOX quality standard proven by extensive testing in our own R&D centers and practical experience in the Chemical Industry.

The design features are based on the following requirements:

- Extreme tightness under high pressure and vacuum conditions in both flow directions.
- Long life
- Standardized face-to-face dimensions
- Easy maintenance
- Low weight



## Sealing Principle:

### Fig. 1

Normal position of the fatigue-proof seat shortly before disc closing.

---disc closed, pressing against axially pliant seat (without additional help by fluid pressure)

After every valve opening, the seat returns to its original shape due to the stabilizing effect of the fibreglass membrane.

### Fig. 2

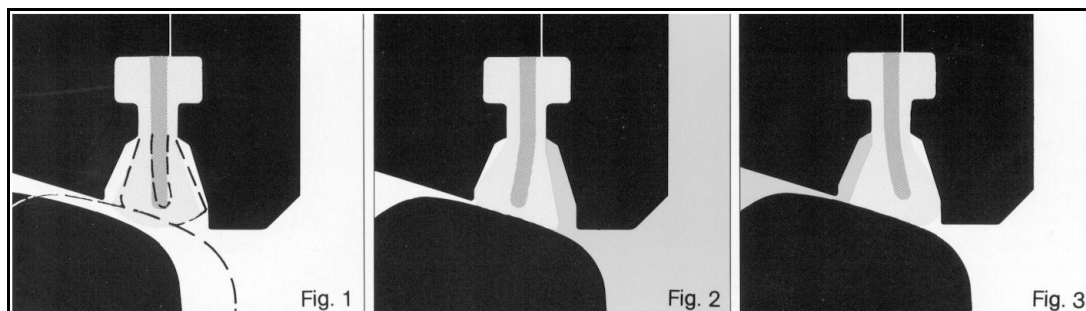
Disc closed (normal flow)

The closing disc flexes the seat axially to the spherical sealing surface. Fluid pressure additionally tightens the seal.

### Fig. 3

Disc closed (reverse flow)

The closing disc flexes the seat axially to the spherical sealing surface. Fluid pressure additionally tightens the seal.



## Design Features

### Body, Retainer, Flange Seal

#### Body

All bodies are compact one-piece designs.

Available:

- a) for FITTING BETWEEN FLANGES (WAFER TYPE)  
with four bore holes corresponding to the flange holes for easy mounting
- b) with SINGLE FLANGE (LUG TYPE)
- c) with DOUBLE FLANGE

The extra large rugged mounting pad provides a solid base for mounting actuators and accessories to all bodies.

On request also available with connection flange as per DIN/ISO 5211.

**Bodies are available with following face-to-face dimensions:**

#### WAFER/LUG

EN 558-1: Basic Series 25 / ISO 5752: medium (K2)

EN 558-1: Basic Series 20 / ISO 5752: short (K1)

EN 558-1: Basic Series 16 / ISO 5752: long (K3)

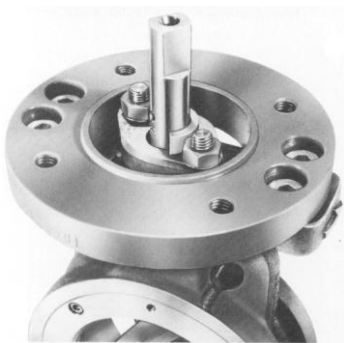
MSS-SP 68/API 609

#### DOUBLE FLANGE

EN 558-1: Basic Series 14 (F4) / ISO 5752 Tab. 4: long

Wall pressure retaining parts are calculated according to ASME B 16.34 and DIN 3840.

For pressure classes up to PN 16, the calculation basis of Class 150 (20 bar) and for PN 25/40, the calculation basis for Class 300 (51 bar) has been used.



Connection flange  
DIN ISO 5211



#### Retainer, Flange Seal

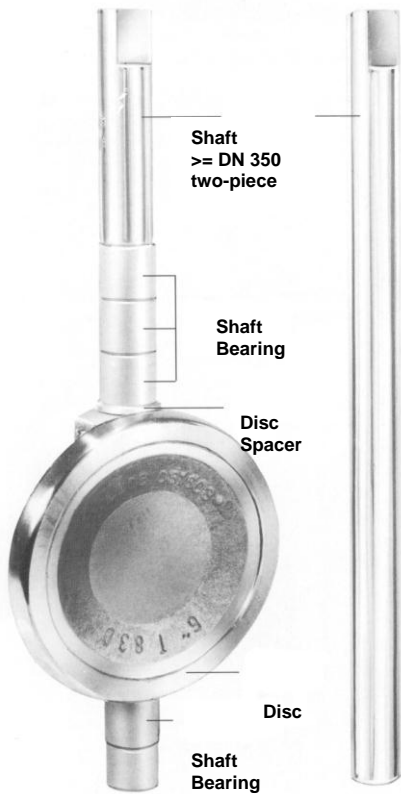
The retainer fixes the seat in its position and protects the seat from direct flow. Mounted into the body, both act together as a sealing surface.

The connection of retainer and body is covered by the flange seal.

Use gaskets only according to EN 1514-1 or ASME B16.21 for flanges with RF according to ASME B16.5.

## Design Features

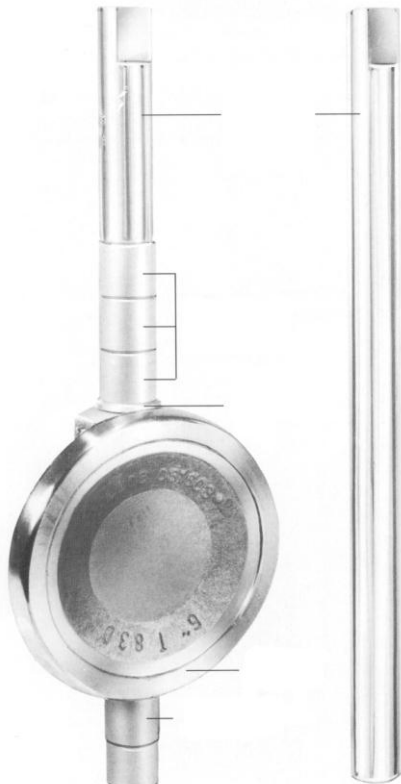
- Disc
- Shaft
- Shaft Bearing
- Disc Spacer



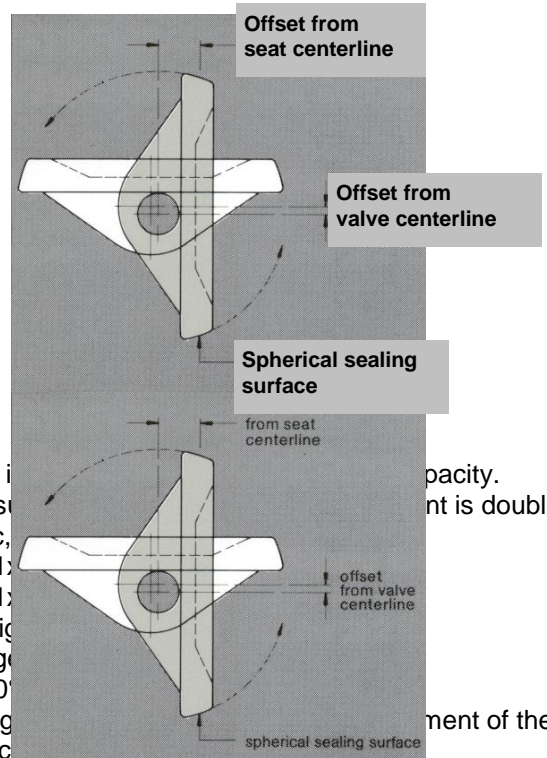
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in® and fibreglass  
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rd deflection of the  
  
ed stainless steel  
disc.



### Disc

The disc is... capacity.  
Sealing surface... is double  
eccentric...  
1x  
1x  
This design advantage...  
- 360°...  
- long...  
- disc...  
- reduced torque figures compared to conventional butterfly valve designs.

### Shaft

The large diameter shaft provides direct distortion free power transmission to disc and therefore excellent control characteristics (low hysteresis).



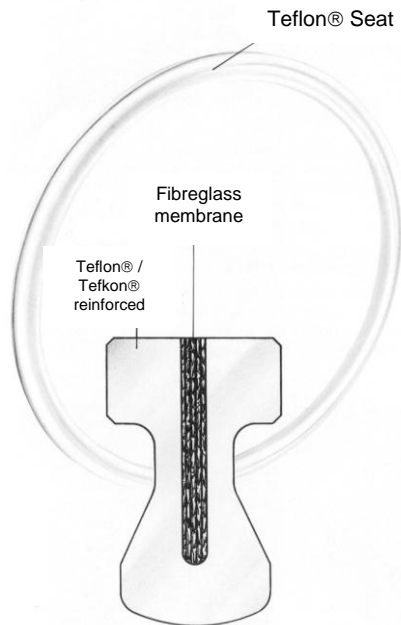
# XOMOX®

## Design Features

### Teflon® Seat

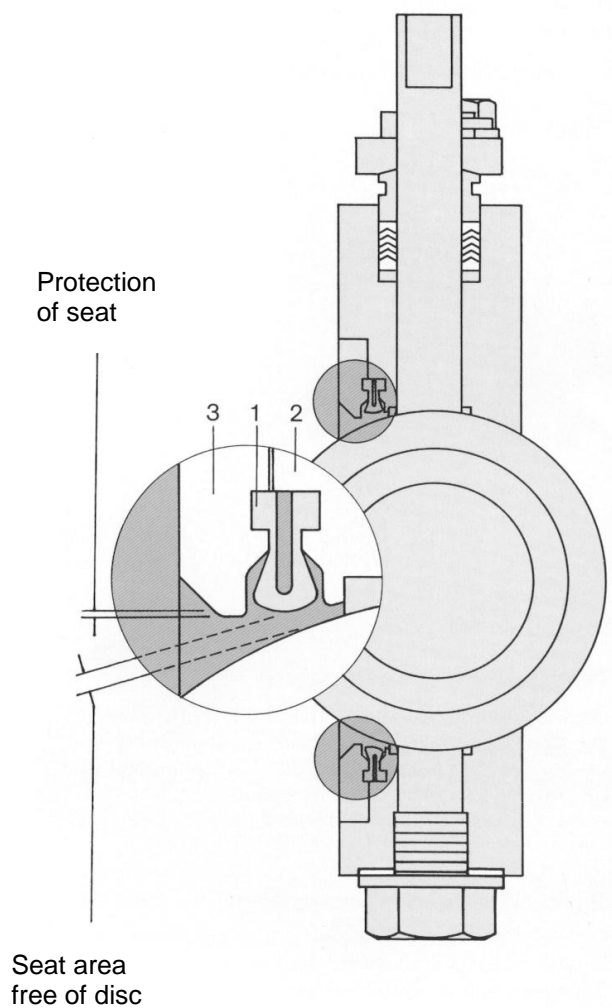
Seat made of durable Teflon®

**Advantages:**    **No springs to break**  
                          **No rings to corrode**  
                          **No O-rings to flow**



The Teflon® seat with its integral pliant fibreglass membrane is also resistant to high corrosive flow media. While opening and closing the valve, the seat is axially displaced. In the open position, the seat is not in contact with the disc and will return to its original shape due to the stabilizing effect of the fibreglass membrane. No permanent deformation of the Teflon® occurs. Due to the smaller inner diameter of the retainer, the seat is protected from direct flow. These design features assure long life, even under extremely severe service conditions. Tightness acc. to DIN 3230-3 BO, Leakrate 1.

The symmetrical axially pliant seat (1) is locked by a groove into both the body (2) and retainer (3). Due to this design, the seat cannot be incorrectly mounted. The bolting arrangement simplifies eventual replacement of seat retainer and limits maintenance costs to a minimum.



## Design Features FIRESAFE-Seat Metal-Seat

For applications which require a tight shutoff for inflammable flow media, we can supply a FIRESAFE seat.

Both the XOMOX FIRESAFE seat and the metal seat possess the same quality elements:

- Identical symmetry
- interchangeability

On request, the spherical sealing surface of the disc can be stellited.

### FIRESAFE Seat (specific features):

- Combination Metal/ Teflon®
- Teflon® encapsulated
- Triple seal (Metal/ Teflon®/Metal)

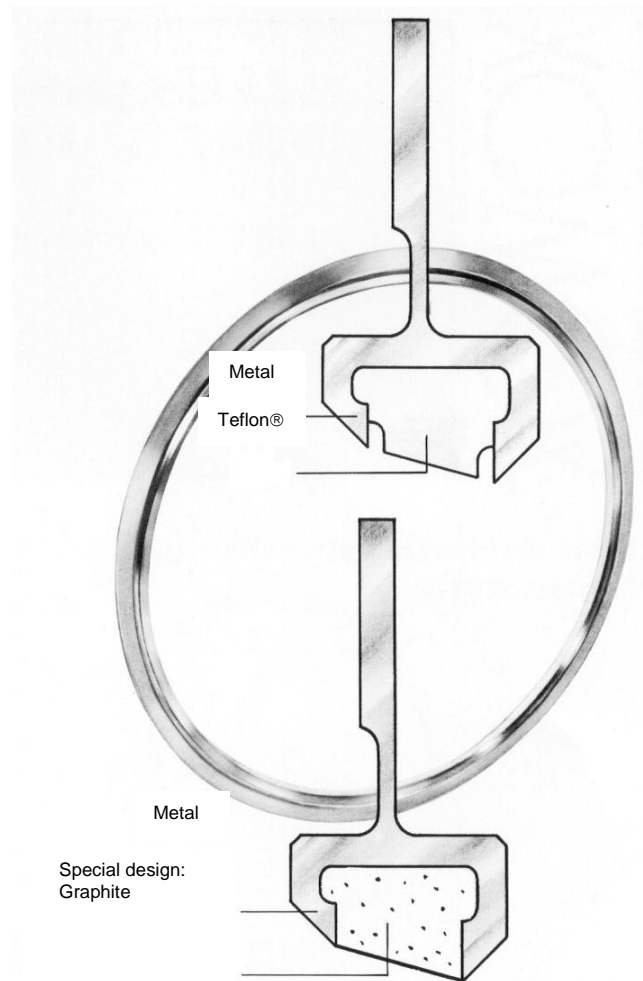
Tightness according to DIN 3230 – 3 BO. Leakrate 1.

After the encapsulated Teflon® ring has been destroyed by fire, the metal double-lip seal remains in function.

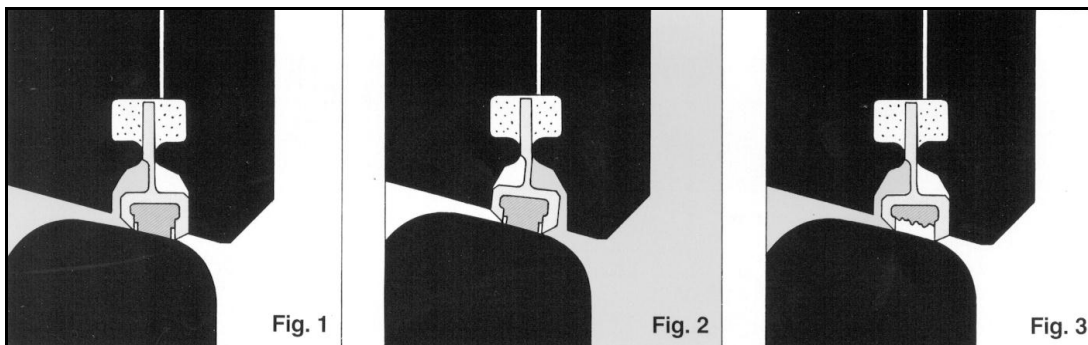
### Metal Seat (specific features):

- Double lip seal
- Tightness according to DIN 3230 – 3 BN  
Leakrate 3, Leakrate 1 on request  
for special applications triple seal  
(metal / graphite / metal)

Temperature range up to K823 (+ 550°C)  
Higher temperature solutions on request.



## Sealing Principle – FIRESAFE seat and Metal seat.

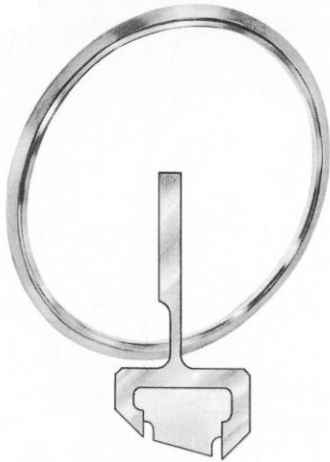


**Fig. 1 and 2** show the sealing principle of the FIRESAFE seat (Metal/ Teflon®/Metal) during pressure loading alternately from upstream and downstream side.

Fluid pressure additionally tightens the seal. Same principle applies for metal seat without Teflon® ring.

**Fig. 3** shows FIRESAFE seat with damaged Teflon® ring after being destroyed by fire. The double lip seal (metal / metal) remains in function.

## FIRESAFE-Type Approval



Firesafe seat ring  
Material used for test:  
Stainless Steel 1.4571 / Teflon®

Results of the leakage tests of a butterfly valve type 821 NPS 8 Class 150 acc. To "test report no. RT93-08 of 12.93."

Test requirement API607 4.edition, May 1993.

Internal leakage during the fire:

allowable: 24000 ml

measured: 75 ml

Internal leakage during the function test:

allowable: 800 ml

measured: 260 ml

Leakage to atmosphere during the fire-and cooling period:

allowable: 8000 ml

measured: 0 ml (no visible leakage)

Leakage to atmosphere during the function test:

allowable: 1000 ml

measured: 0 ml (no visible leakage)

The valve fulfils all requirements of the API607 4th ed. „Fire Test for Soft Seated Quarter-turn Valves“.

### Tested Valver

Butterfly valve  
NPS 8 Cl. 150

### Covered Valves

>=NPS 6 Cl. 150 and.  
300

## XOMOX Material Code

Material number	Standard	XOMOX-Material Code	Former / Alternative specifications
1.4309 G-X2CrNi19-11	DIN 10213-4	067G	A2 1.4306 G-X2CrNiN189
1.4409 G-X2CrNiMo10-11-2	EN 10213-4	031	A4 1.4404 G-X2CrNiMoN1810
1.4552 G-X5CrNiNb10-11	EN 10213-4	028	A2
1.4408 G-X5CrNiMo 18 10	EN 10213-4	025	A4
1.4361 Casting G-X6CrNiSi 1815	Not normed	030	A2 Argonit 1 FMC 131
Grade CD-4M Cu	ASTM A 743 A 744, A 351	413	Duplex
Grade CN7M	ASTM A 743 A 744, A 351	178	Alloy 20
Grade CF8C	ASTM A 743 A 744, A 351	036	A2
Grade CF3	ASTM A 743 A 744, A 351	037	A2
Grade CF8	ASTM A 743 A 744, A 351	040	A2
Grade CF3M	ASTM A 743 A 744, A 351	038	A4
Grade CF8M	ASTM A 743 A 744, A 351	035	A4
3.7031 G-Ti2	DIN 17865	054	unalloyed
3.7032	DIN 17865	054P	Titanium Casting with Pd
Grade C2	ASTM B 367	051	Titanium Casting





## XOMOX Material Code

Material number	Standard	XOMOX- Material Code	Former / Alternative specifications
EN-JS1049 EN GJSF-400S-18S	EN 1563	003	Ductile Iron GGG 40.3 0.7043
0.7659 GGGNiCrNb 20 2	DIN 1694	004	Ductile Iron austenitic
1.0038 S235JRG2	EN 10025	059	Unalloyed rolled- and forged Steel RSt37-2
1.0425 P265GH	EN 10028-1	405	Unalloyed rolled- and forged Steel H11
1.0566 P355NL1	EN 10028T3	136	Unalloyed rolled- and forged Steel TstE355
1.0619 + QT GP240GH + QT	EN 10213- 1/2AD W5	010	High Temp. Cast Steel 1.0619.05 GS-C 25 V
WCB	ASTM A216	018	High Temp. Cast Steel
1.1138.05	SEW 685	199	Low Temp. Cast Steel GS-21Mn5V
2.4365.01 G-NiCu30Nb	DIN 17730	145	Monel Casting
2.4170.01 G-Ni 95	DIN 17730	042	Nickel Casting
Grade CW-2M	ASTM A 494	021	Casting C4
Grade N-7M2	ASTM A 494	0145	Casting B2
Grade CZ-100	ASTM A 494	050	Nickel Casting
Grade M-35-1	ASTM A 494	046	Monel Casting
2.0975	EN 1982	408/193	Alu-Bronze AB2 G-CuAl10Ni

There are different material combinations for body and disc possible.

Body and disc will be the same material, if not specified otherwise.

Equivalent rolled and forged materials for bodies on request.



## Delivery Program, Tightness Test, Type Approvals and Certificates

### Delivery Program

#### Flange Standards:

DN 50-600 acc. to DIN 2631-2637 PN 6, 10, 16, 25, 40, 63, 100  
 NPS 2-24 acc. to ASME B16.5 Class 150, 300, 600  
 DN 700-1200 acc. to DIN 2631-2632 PN 6, 10  
 NPS 28-48 acc. to MSS-SP44 Class 150/150 psi.  
 JIS, BS, API and other pressure classes on request.

#### Mechanical Operators

DN 50-200 / NPS 2-8 are equipped as a standard with latching lever  
 DN 250-1200 / 10-48 are equipped as a standard-with worm gear

#### Temperature Range

##### Teflon®-Seat:

203 K – 477 K (-70°C - +204°C)

##### Teflon®-Seat reinforced:

203 K – 505 K (-70°C - +232°C)

##### FIRESAFE-Seat:

203 K – 573 K (-70°C - +300°C)

##### Metal-Seat:

203 K – 823 K (-70°C - +550°C)

##### Metal-Graphite:

203 K – 823 K (-70°C - +550°C)

max. for gases Δ6 bar available up to DN 700

##### Metal-PEEK:

203 K – 533 K (-70°C - +260°C)

##### Metal-PCTFE:

77 K – 323 K (-196°C - +50°C)

### Tightness Test

Valves with Teflon®, Teflon®-reinforced, PE or FIRESAFE seat acc to DIN 3230 -3 BO, Leakrate 1, Metal-seat acc. to DIN 3230 - 3 BN, Leakrate 3, in preferred flow direction.

#### Vacuum

XOMOX High Performance Butterfly Valves Series 800  
 Are suitable for vacuum services up to:

#### Valve Design      Vacuum Range[mbar] resp. [hPa]

Standard	$3,33 \times 10^{-2}$
Special (-Q1)	$1,33 \times 10^{-6}$
Upon request	
Test at	$1,33 \times 10^{-4}$

The max. admissible leakrate to atmosphere is <1 x 10 mbar x l/s.

#### Oxygen and Chlorine:

Valves for handling oxygen and chlorine are thoroughly cleaned, dried and assembled grease-free. After testing, the valves will be packed in hermetically sealed polyethylene bags.

#### Nuclear

Valves with sealings acc. to the requirements due to Radiation.  
 Fabrication and tests of valves acc. to specification.

### Type Approvals and Certificates

#### Classification Society    Certificate

LLOYD'S REGISTER    96/20053 (FIRESAFE)  
 OF SHIPPING  
 DET NORSKE VERITAS    P-10011  
 STOOMWEZEN B. V.      M 0809V

#### Plants subject to inspection acc. appliance safety law.

Scope of application:

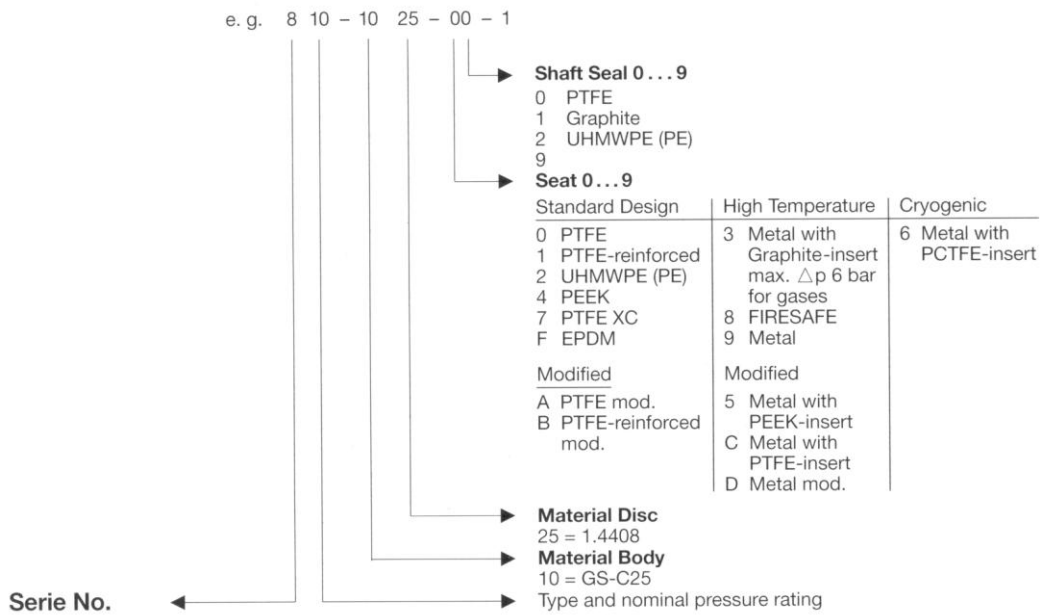
Rule	Dampfkv	DruckbehV	Gas HL-VO	VbF
Code	TRD	TRB/TRR	TRGL/DVGW	TRBF

#### Type Test Approval

#### VdTUEV-Merkblatt    Body Material Group

060-00	Ductile iron
	Cast steel high temp. low temp.
061-00	Cast steel austenitic
062-00	Non ferrous metal

## XOMOX Identification Code



### Special Design

- 1 Leakage Drain Off
- 2 Extended Shaft Seal
- 3 Flanges to DIN ISO 5211 Actuator Mounting
- 4 Steam Traced Disc
- 5 Screwless Retainer Fixing (<DN 300)
- 6 Grooved Flange Faces DIN 2512\*
- 7 With Internal Travel Stop
- 8 Full cryogenic max. - 196°C
- 9 Disc Spacer Seals
- K Semi cryogenic max. - 100° C
- L Longer Taper Pins
- Q1 Single Quadring Seal
- Q2 Double Quadring Seal
- V Welded Plug
- S Secondary seal
- HR Steam Jacket with Threaded Connections
- HJ Steam Jacket with Flanged Connections
- 6F Tongue DIN 2512
- R13 Female-Faced Type R13-DIN 2513
- RJ Ring Joint ASME B 16.5
- LF Large Female ASME B 16.5
- LG Large Groove ASME B 16.5
- SG Small Groove ASME B 16.5
- VD Plug with Safety Lock
- EA Grounding Connection
- SA Flushing Connection

\* DN 50-100 and DN 150: Seat retainer fixed by roll pins.

## Construction and Pressure Rating

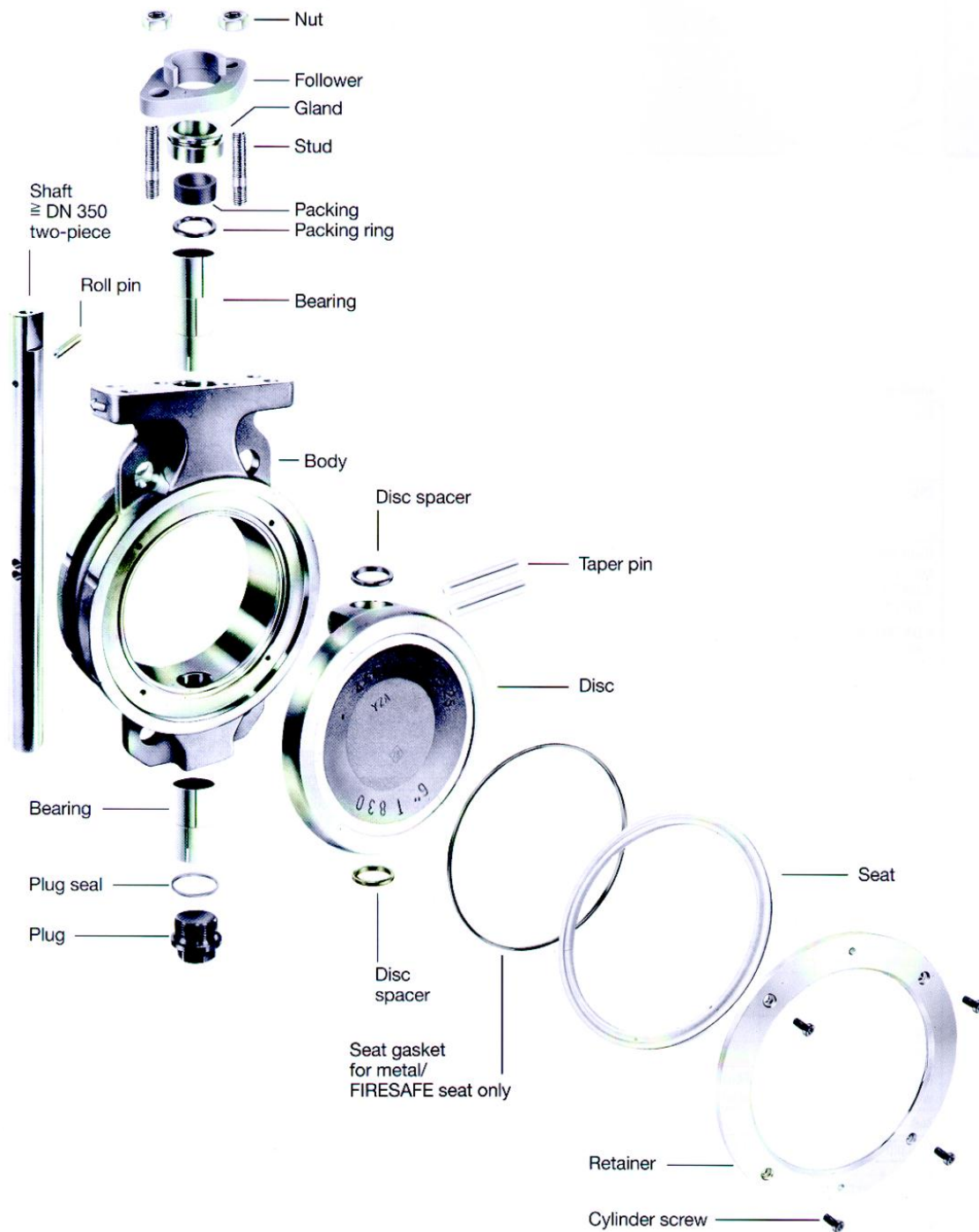
Type	Face-to-face dim.	Construction and Pressure Rating
801	ASME	WAFER Class 150
803	ASME	WAFER Class 300
806	ASME	WAFER Class 600
810	K2	WAFER PN 10/16
811	K2	WAFER PN 10/16 drilled to Class 150
812	K2	LUG PN 10/16
813	K2	WAFER PN 10/16 drilled to Class 300
814	K2	LUG PN 10/16 drilled to Class 150
817	F4	Double Flange Butterfly Valve PN 10/16 ≤ DN 600
818	F4	Double Flange Butterfly Valve Class 150 ≤ DN 600
821	AS ME	LUG Class 150
823	AS ME	LUG Class 300
824	ASME	LUG Class 600 Δp max. 51 bar
825	K2	WAFER PN 25/40 and Class 300 Δp max.25 bar
826	AS ME	LUG Class 600
827	ASME	LUG Class 300 Δp max. 25 bar
830	K2	WAFER PN 25/40
831	K2	WAFER PN 25/40 drilled to Class 150
832	K2	LUG PN 25/40
833	K2	WAFER PN 25/40 drilled to Class 300
834	K2	LUG PN 25/40 drilled to Class 300
835	K2	LUG PN 25
837	F4	Double Flange Butterfly Valve PN 25/40 Δp max. 25 bar, ≤ DN 600
838	F4	Double Flange Butterfly Valve Class 300 Δp max.25 bar, ≤ DN 600
840	K3	WAFER PN 10/16
841	K3	WAFER PN 10/16 drilled to Class 150
842	K3	LUG PN 10/16
843	K3	WAFER PN 10/16 drilled to Class 300
844	K3	LUG PN 10/16 drilled to Class 150
845	K3	WAFER PN 25
846	K3	WAFER Class 600 Δp max. 51 bar
849	K3	Double Flange Butterfly Valve PN 10/16
850	K3	WAFER PN 25/40
852	K3	LUG PN 25/40
853	K3	WAFER PN 25/40 drilled to Class 300
854	K3	LUG PN 25/40 drilled to Class 300
855	K3	LUG PN 25
856	K3	LUG PN 63/100 Class 600
860	ASME	WAFER Class 600 drilled to PN 63/100
861	K3	WAFER PN 63/100 Δp max. 51 bar
862	ASME	LUG Class 600 drilled to PN 63/100
864	K3	LUG PN 63/100 Δp max. 51 bar
865	K3	WAFER PN 63/100
870	K1	WAFER PN 10/16
871	K1	WAFER PN 10/16 drilled to Class 150
872	K1	LUG PN 10/16
873	K1	WAFER PN 10/16 drilled to Class 300
874	K1	LUG PN 10/16 drilled to Class 150
875	K1	WAFER PN 25
876	K1	LUG PN 25/40
877	K1	WAFER PN 25/40
878	K1	LUG PN 25/40 drilled to Class 300
890		Flange-Flange PN 10/16 Class 150

## Face-to-face dimensions for DIN and ASME Rated Valves

Face-to-face dimension	Valves acc. to DIN und ASME	
<b>EN 558 Series 25</b> <b>DIN 3202 K2</b> Face-to-face dimension <b>ISO 5752</b> middle	10 WAFER	PN 10/16
	11 WAFER	PN 10/16 drilled to ASME Class 150
	13 WAFER	PN 10/16 drilled to ASME Class 300
	25 WAFER	PN 25/40 Class 300 $\Delta p$ max. 25 bar
	30 WAFER	PN 25/40
	31 WAFER	PN 25/40 drilled to ASME Class 150
	33 WAFER	PN 25/40 drilled to ASME Class 300
	12 LUG	PN 10/16
	14 LUG	PN 10/16 drilled to ASME Class 150
	32 LUG	PN 25/40
	34 LUG	PN 25/40 drilled to ASME Class 300
	35 LUG	PN 25
<b>Non Standard Face-to-face dimensions on request</b> <b>EN 558 Series 20</b> <b>DIN 3202 K1</b> Face-to-face dimension <b>ISO 5752</b> short	70 WAFER	PN 10/16
	71 WAFER	PN 10/16 drilled to ASME Class 150
	73 WAFER	PN 10/16 drilled to ASME Class 300
	75 WAFER	PN 25
	77 WAFER	PN 25/40
	72 LUG	PN 10/16
	74 LUG	PN 10/16 drilled to ASME Class 150
	76 LUG	PN 25/40
	78 LUG	PN 25/40 drilled to ASME Class 300
<b>EN 558 Series 16</b> <b>DIN 3202 K3</b> Face-to-face dimension <b>ISO 5752</b> long	40 WAFER	PN 10/16
	41 WAFER	PN 10/16 drilled to ASME Class 150
	43 WAFER	PN 10/16 drilled to ASME Class 300
	45 WAFER	PN 25
	46 WAFER	Class 600 $\Delta p$ max. 51 bar
	50 WAFER	PN 25/40
	53 WAFER	PN 25/40 drilled to ASME Class 300
	61 WAFER	PN 63/100 $\Delta p$ max. 51 bar
	65 WAFER	PN 63/100
	42 LUG	PN 10/16
	44 LUG	PN 10/16 drilled to ASME Class 150
	52 LUG	PN 25/40
	54 LUG	PN 25/40 drilled to ASME Class 300
	55 LUG	PN 25
56 LUG	PN 63/100 Class 600	
64 LUG	PN 63/100 $\Delta p$ max. 51 bar	
<b>MSS-SP 68</b> API 609 ASME B16.10 Tab. 9, column 7-9	01 WAFER	Class 150
	03 WAFER	Class 300
	06 WAFER	Class 600 drilled to PN 63/100
	60 WAFER	Class 600 drilled to PN 63/100
	21 LUG	Class 150
	27 LUG	Class 300 $\Delta p$ max. 25 bar
	23 LUG	Class 300
	24 LUG	Class 600 $\Delta p$ max. 51 bar
	26 LUG	Class 600
	62 LUG	Class 600 drilled to PN 63/100

Face-to face dimensions for butterfly valves with double flanges as per DIN 3202 F4/ISO 5752 Table 4 long. With weld ends on request.

## Part List



## Material List for Valves with Teflon® Seat or Reinforced Teflon® Seat

Description	Materials								
Body	EN-JS 1049 (0.7043) 1.0038 1.0619 A216 WCB	1.4408 CF8M	1.4552 CF8	CN7M (A20)	2.4365 A494- M35-1 (Monel)	2.4170 (Nickel) A494- CZ100 (Nickel)	A494- N7M2 (Alloy B2)	A494- CW-2M (Alloy C4)	
Disc	EN-JS 1049 (0.7043) 1.0619	1.4408 CF8M	1.4408 CF8M	1.4552 CF8	CN7M (A20)	2.4365 A494- M35-1 (Monel)	2.4170 (Nickel) A494- CZ100	A494- N7M- (Alloy B2)	A494- CW-2M (Alloy C4)
Shaft and taper pin ≤ DN 300 PN 10/16 NPS 12 Cl. 150	1.4571	1.4571	1.4571	1.4541	N08020 (A20)	2.4375 (Monel)	2.4066 (Nickel)	2.4617 (Alloy B2)	2.4610 (Alloy C4)
≤ DN 300 PN 25-100 NPS 12 Cl. 300, Cl. 600	A564-630 17-4 PH	A564-630 17-4 PH	A564-630 17-4 PH	A564-630 17-4 PH					
≥ DN 350 PN 10-40 NPS 14 Cl. 150, Cl. 300	A564-630 17-4 PH	A564-630 17-4 PH	A564-630 17-4 PH	A564-630 17-4 PH					
≥ DN 350 zweiteilig									
Seat PN 10-16 PN 25-40	Teflon® Teflon®-reinforced								
Retainer	1.0038	1.4571	1.4541	N08020	2.4360	2.4066	2.4617	2.4610	
Cylinder screw	A4-70	A4-70	A2-70	N08020 (A20)	2.4375 (Monel)	2.4066	2.4617 (Alloy B2)	2.4610	
Disc spacer	1.4571 S4N	1.4571 S4N	1.4301 S4N	N08020 S4N	2.4360 (Monel)	2.4066 S4N	2.4617 S4N	2.4610 S4N	
Bearing	1.4571/PTFE	1.4571/ Teflon®	1.4301/ Teflon®	N08020 Coated	2.4360 Coated	2.4066 Coated	2.4617 Coated	2.4619 Coated	
Packing	Teflon®								
Packing ring	1.4571	1.4571	1.4301	N08020 (A20)	2.4360 (Monel)	2.4066 (Nickel)	2.4617 (Alloy B2)	2.4610 (Alloy C4)	
Gland	Stainless steel								
Stud	Stainless steel								
Follower with limit stop	Ferritic steel	Stainless steel							
Nut	Stainless steel								
Roll pin	1.0904 B2A								
Plug	5.6 B2A	1.4401	1.4301	N08020	2.4360	2.4066	2.4617	2.4610	
Plug seal	Teflon®								

Other materials on request. Former / Alternative material specifications in brackets.

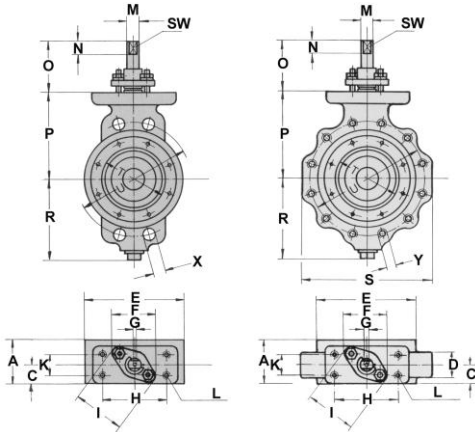
## Material List for Valves with FIRESAFE-Seat or Metal Seat

Description		Materials			
Body		EN-JS1049 (0.7043) 1.0619 A216-WCB	EN-JS1049 (0.7043) 1.0619 A216-WCB	1.4408 CF8M	1.4552 CF8C
Disc		1.4408 CF8M	1.4552 CF8C	1.4408 CF8M	1.4552 CF8C
Shaft and taper pin Working temperature up to 350°C Working temperature 350°C up to 550°C		A564-630 (17-4 PH)	A564-630 (17-4 PH)	A564-630 (17-4 PH)	A564-630 (17-4 PH)
		1.4980	1.4980	1.4980	1.4980
Seat FIRESAFE Metal	alter- natively	1.4571/PTFE 1.4571	1.4541/PTFE 1.4541	1.4571/PTFE 1.4571	1.4541/PTFE 1.4541
Seat gasket		Graphite			
Retainer		1.0038	1.4541	1.4571	1.4541
Cylinder screw		A4-70	A2-70	A4-70	A2-70
Disc spacer		1.4571 S4N	1.4541 S4N	1.4571 S4N	1.4541 S4N
Bearing		1.4571 coated	1.4541 coated	1.4571 coated	1.4541 coated
Packing		Graphite			
Packing ring		1.4571	1.4541	1.4571	1.4541
Gland		Stainless steel			
Stud					
Follower with limit stop		Ferritic steel		Stainless steel	
Nut		Stainless steel			
Roll pin		1.0904B2A			
Plug		5.6 B2A	1.4301	1.4401	1.4301
Plug seal		Graphite			

Other materials on request. Former / Alternative material specifications in brackets.



## Dimensions for bare Shaft Valves DN 50 up to 300 / NPS 2 up to 12



Left Fig.  
WAFFER Design

Right Fig.:  
LUG Design

Sizes U, X, Y acc. to DIN 2632, 2633, 2634, 2635

NPS ≤ 24 acc. to ASME B16.5, NPS >24 acc. to MSS-SP44

### Dimensions in mm

For weights see page 19, 20

Machined to face-to-face dimension  
acc. to K1 and ASME

DN	NPS	PN Class	Face-to-face dimension A				C	D	E	F	G	H	I	K	L	M	N	O	P	R	S	T	SW
			R20	R25	R16	ASME																	
50	2	10-40	43	43	43	43	20.5	40	106	60.5	M6	101.6	69	0	M12	15.9	25.4	82.6	98	92	170	55	11.1
		150																					
		300																					
65	2 ½	10-40	46	46	46		20.5	40	106	60.5	M6	101.6	69	0	M12	15.9	25.4	82.6	98	92	185	55	11.1
		150																					
		300																					
80	3	10-40	46	49	64	48	23	36	138	60.5	M6	101.6	69	0	M12	15.9	25.4	82.6	117	110	210	78.6	11.1
		150																					
		300																					
100	4	10-16	52	56	64	54	26	50	162	70	M6	127	73	25.4	M12	19.1	25.4	82.6	146	133	225	102	14.3
		25-40																					
		150																					
125	5	10-16	56	64	70	56	32	50	188	70	M6	127	73	25.4	M12	19.1	25.4	82.6	168	140	270	102	14.3
		25-40																					
		150																					
150	6	10-16	56	70	76	57	30	64*	218	70	M8	127	76	25.4	M12	25.4	25.4	82.6	178	165	300	146	17.5
		25-40																					
		150																					
200	8	10	60	71	89	64	33	57	270	82.6	M8	127	92	25.4	M12	31.8	25.4	82.6	210	200	340	190	20.6
		16																					
		25																					
250	10	10	68	76	114	71	39	62	324	98.4	M8	203	106	35	M16	38.1	38.1	88.9	229	215	424	235	25.4
		16																					
		25																					
300	12	10	78	83	114	81	45	58	378	101.6	M8	203	111	35	M16	44.5	38.1	88.9	254	241	480	281	28.6
		16																					
		25																					
		150																					
		40																					
		150																					
		300																					
		150																					
		300																					

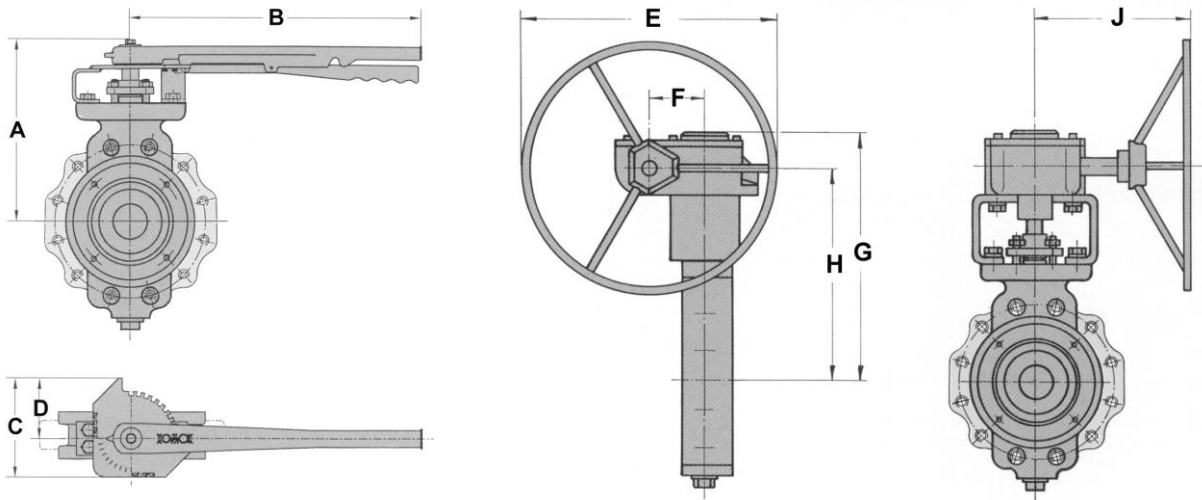
## Dimensions for bare Shaft Valves DN 350 - 1200 / NPS 14 – 48

DN	NPS	PN Class	Face-to-face dimension A				C	D	E	F	G	H	I	K	L	M	N	O	P	R	S	T	SW	
			R20	R25	R16	ASME																		
350	14	10	92°	92	127		41.8	73	438	98.4	M8	203	106	35	M16	38.1	38.1	88.9	305	287	530	331	25.4	
		16																						
		25																						
		40	92°	92			55.4	438	98.4	M8	203	106	35	M16	38.1	38.1	88.9	305	287	530	331	25.4		
		150																						
300				117	55.4		450	139.7	M12	330.2		50.8	M24	50.8	50.8	146	346	320	580	331	38.1			
400	16	10	102	102	140		46.2	64	489	101.6	M8	203	111	35	M16	44.5	38.1	88.9	337	317	596	373	28.6	
		16																						
		25																						
		40	102	102			65	489	101.6	M8	203	111	35	M16	44.5	38.1	88.9	337	317	596	373	28.6		
		150																						
		300					133	65		505	152.4	M12	330.2		50.8	M24	63.5	63.5	146	375	360	660	366	44.5
		450	18	10		114	114	152		50.6	73	533	101.6	M8	203	111	35	M16	44.5	38.1	88.9	365	326	640
16																								
25																								
40	114			114		71.4	533		101.6	M8	203	111	35	M16	44.5	38.1	88.9	365	326	640	413	44.5		
150																								
300				149	71.4		560	152.4	M12	330.2		50.8	M24	63.5	63.5	146	400	383	710	413	44.5			
500	20	10	127	127	152		55	70	590	139.7	M12	330.2		50.8	M24	50.8	50.8	146	395	370	715	469	38.1	
		16																						
		25																						
		40	127	127			76	590	139.7	160		381	76	330.2		50.8	76.2	63.5	146	432	407	775	461	50.8
		150																						
		300					159	76		615		160	381	76		76.2	63.5	146	432	407	775	461	50.8	
600	24	10	154	154	178		66.5	80	692	152.4	M12	330.2		50.8	M24	63.5	63.5	146	451	436	840	559	44.5	
		16																						
		25																						
		40	154	154			87	692	152.4	190.5		381	76	63.5		63.5	146	495	470	914	548	57.1		
		150																						
		300					181	87		720		190.5	381	76		88.9	63.5	146	495	470	914	548	57.1	
700	28	10	165		229		61	80	800	139.7	M12	330.2	50.8	M24	50.8	50.8	146	518	495	927	673	38.1		
		16																						
		150/150																						
		150/285																						
		165							80														800	139.7
165																								
750	30	10	190		230		72.8	80	863	152.4	M12	330.2	50.8	M24	63.5	63.5	146	541	528	984	715	44.5		
		16																						
		150/150																						
		150/285																						
		190							80														863	152.4
190																								
800	32	10	190		241		93	80	905	152.4	M12	330.2	50.8	M24	63.5	63.5	146	541	566	1015	715	44.5		
		16																						
		150/150																						
		150/285																						
		190							100														900	190.5
190																								
900	36	10	203		241		72.8	90	1005	152.4	M12	330.2	50.8	M24	63.5	63.5	146	630	611	1168	872	44.5		
		16																						
		150/150																						
		150/285																						
		203							90														1005	152.4
203																								
1000 900	40 / 36	10	216		300		94	120	1120	152.4	M12	330.2	50.8	M24	63.5	63.5	146	652	640	1290	872	44.5		
		16																						
		150/150																						
		150/285																						
1050	42	10	251		300					152.4	M12	330.2	50.8	M24	63.5	63.5	146	714	685	1346	1028	50.8		
		150/150																						
		150/285																						
		251																					92	140
251																								
1100 1050	44 / 42	10	216		350					152.4	M12	330.2	50.8	M24	63.5	63.5	146	714	685	1346	1028	50.8		
		16																						
		150/150																						
		150/285																						
1200	48	10	254		350		101.5	120	1330	190.5	M12	381	76	M24	88.9	63.5	146	800	772	1511	1180	57.1		
		16																						
		150/150																						
		150/285																						
		254							101.5														120	1330
254																								
254	133	120	1360	230	381	76	M24	88.9	63.5	146	800	772	1500	1180	76.2									
254																								

\* Face-to-face DIN 3202 K1: 78

Available under Type 8.. K1

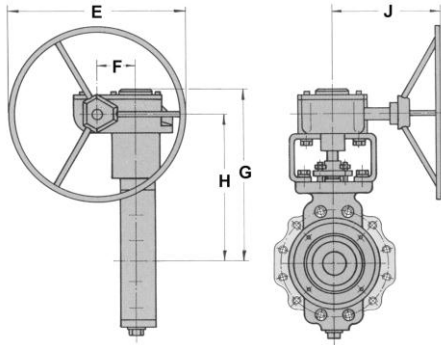
## Dimensions for Valves with Latching Lever or Worm Gear DN 50 up to 300 / NPS 2 up to 12



### Dimensions in mm

DN / NPS	PN Class	A	B	C	D	E	F	G	H	J	Weights for bare shaft valves in kg						Weights for operator in kg	
											WAFER			LUG			Latch. Lever	Gear
											ASME R20	R25	R16	ASME R20	R25	R16		
50 / 2 65 / 2 1/2	10-40	190	356	146	89	200	52	280	248	163	6	6	6	6	6	6	2.5	10.5
	150																	
	300																	
80 / 3	10-40	210	356	146	89	200	52	299	267	163	6	6	7	7.5	8	10	2.5	10.5
	150																	
	300																	
100 / 4	10/16	240	432	146	89	200	52	328	296	163	10.5	11	12	14	15	16	3.2	10.5
	24/40																	
	150																	
	300																	
125 / 5	10/16	260	432	146	89	200	52	350	318	163	13	14	15	18	19	20	3.2	10.5
	25/40																	
	150																	
	300																	
150 / 6	10/16	272	432	146	89	200	52	360	328	163	15	17	18	21	23	24	3.2	10.5
	25/40																	
	150																	
	300																	
200 / 8	10	305	432	146	89	200	52	392	360	163	24	26	29	34	36	39	3.2	10.5
	16																	
	25																	
	40					300	67	406	367	200	24	26	29	34	36	39		15.4
	150																	
	300																	
250 / 10	10					300	67	425	386	200	38.5	40	51	68	69	80		15.4
	16																	
	25																	
	40					450	89.5	462.5	419	267	43.5	45	56	23.5				
	150																	
	300																	
300 / 12	10					300	67	450	411	200	52	54	64	77	79	89		15.4
	16																	
	25																	
	40					450	89.5	489	445	267	64	66	78	80	82	93		23.5
	150																	
	300																	

## Dimensions for Valves with Worm Gear DN 350 up to 1200 / NPS 14 up to 48



Available:

WAFER Design

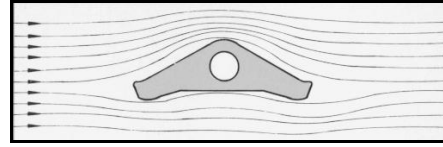
LUG Design

DN / NPS	PN Class	E	F	G	H	J	Weights for bare shaft valves in kg						Weights for gear in kg		
							WAFER			LUG				Gear	
							R20	ASME R25	R16	R20	ASME R25	R16			
350 / 14	10	300	67	501	462	200	64	71	91	82	96	116	15.4		
	16							78			103			123	
	25	450	89.5	514	470	267							23.5		
	40	600	123	567	511	352								36.8	
	150	300	67	501	462	200	64	71	91	82	96	116		15.4	
	300	600	123	567	511	352								36.8	
								ASME K1/K2	K3		ASME K1/K2	K3			
400 / 16	10	450	89.5	546	502	267		90	115		134	159	23.5		
	16														
	25	600	123	558	502	352								36.8	
	40			596	540										
	150	450	89.5	546	502	267		90	115		134	159		23.5	
	300	600	123	596	540	352								36.8	
450 / 18	10	450	89.5	574	530	267		123	153		161	191	23.5		
	16														
	25	600	123	586	530	352								36.8	
	40	800	154	642	565	377									52.5
	150	600	123	574	530	267		123	153		161	191		23.5	
	300	800	154	642	565	377								52.5	
500 / 20	10	450	89.5	659	615	267		192	225		227	250	23.5		
	16													600	123
	25			670	615	352								36.8	
	40	600	138	718	656	405								68.5	
	150	450	89.5	659	615	267		192	225		227	250		23.5	
	300	600	138	718	656	405								68.5	
600 / 24	10	600	123	753	695	452		274	314		319	359	38		
	16													800	154
	25	600	138	809	729	405								68.5	
	40	600	181	821	726	462								115	
	150	800	123	774	698	377		274	314					52.5	
	300	600	181	821	726	462								115	
700 / 28	10	800	154	804	742	405		341	386				52.5		
	16														
	150/150						306	341	386					68.5	
750 / 30	10	800	138	857	795	405							68.5		
	16														
	150/150	600	138	857	795	405	391								
800 / 32	10	600	138	857	795	405		540	600				68.5		
	16														
	150/150	600	138	857	795	405								68.5	
900 / 36	10	600	138	946	884	405							68.5		
	16														
	150/150	600	138	946	884	405	612							68.5	
1050 / 42	10	600	237	1077	984	469							185		
	16														
	150/150	600	237	1077	984	469	836							185	
Dimensions for double flange butterfly valves and for valves with weld ends on request.															
1200 / 48	10	600	237	1163	1070	593		1056					190		
	150/150														
	150/285													190	

## Flow Data

### $K_v$ Values, Free Sectional Area, $\zeta_1$ -Values

Flow Pattern of XOMOX  
High Performance Butterfly Valves, Type 800



Flow data as per VDI/VDE 2176 and EN 60534

DN	NPS	PN	$K_v$ values at angular stroke ( $m^3/h$ )						Free sect. area $cm^2$ at 90°	$\zeta_1$ 90°
			10°	18°	36°	54°	72°	90°		
50 / 65	2 / 2 1/2	PN 10, 16, 25 Cl. 150	1.0	2.5	12	31	56	92	14.7	1.18
80	3		5.1	13	37	79	144	222	26	1.33
100/125	4 / 5		9.4	24	66	144	264	406	47	0.97
150	6		26	64	178	376	689	1060	103	0.72
200	8		46	115	322	681	1247	1919	186	0.70
250	10		72	181	505	1068	1955	3006	292	0.70
300	12		104	262	732	1547	2833	4359	420	0.68
350	14		152	380	1063	2245	4111	6325	670	0.60
400	16		193	482	1350	2852	5222	8034	825	0.63
450	18		265	662	1852	3914	7167	11026	1065	0.54
500	20		330	826	2312	4865	8944	13760	1328	0.53
600	24		446	1164	3260	6888	12611	19402	1885	0.55
700	28	PN 10 Cl. 150 max. diff. press. 10 bar	714	1818	5088	10751	19685	30286	2834	0.41
750/800	30 / 32		784	1992	5577	11784	21575	33195		0.46
900	36		1176	2991	8373	17689	32389	49830		0.41
1050	42		1685	4285	11995	25342	46403	71390		0.38
1200	48		2224	5657	15834	33454	61256	94240		0.37
50 / 65	2 / 2 1/2	PN 40 Cl. 300	1.0	2.5	12	31	56	92	14.7	1.18
80	3		5.1	13	37	79	144	222	26	1.33
100/125	4 / 5		9.4	24	66	144	264	406	47	0.97
150	6		26	64	178	376	689	1060	103	0.72
200	8		46	115	322	681	1247	1919	186	0.70
250	10		72	181	505	1068	1955	3006	292	0.70
300	12		104	262	732	1547	2833	4359	420	0.68
350	14		122	309	864	1826	3345	5145	546	0.90
400	16		159	405	1135	2397	4390	6753	722	0.90
450	18		205	519	1454	3071	5624	8652	917	0.88
500	20		267	679	1900	4015	7352	11310	1175	0.78
600	24		376	955	2675	5653	10351	15924	1644	0.82
		$k_{vr}$	$K_v$ values as per. VDI/VDE 2176			$k_{vs}$	$K_{va}$			

$K_{vr}$  = smallest useable  $k_v$  value

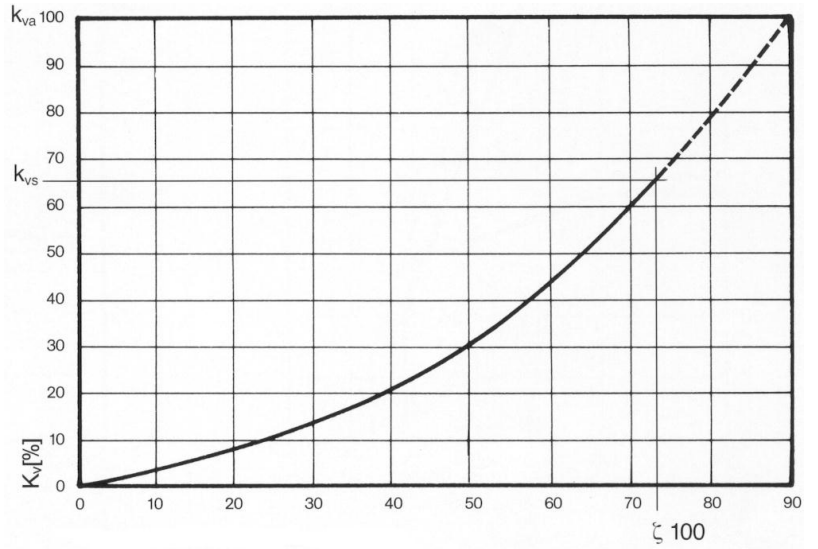
$K_{vs}$  =  $k_v$  value at nominal stroke angle (72°)

$K_{va}$  = max. possible  $k_v$  value for valve in open position (90°)

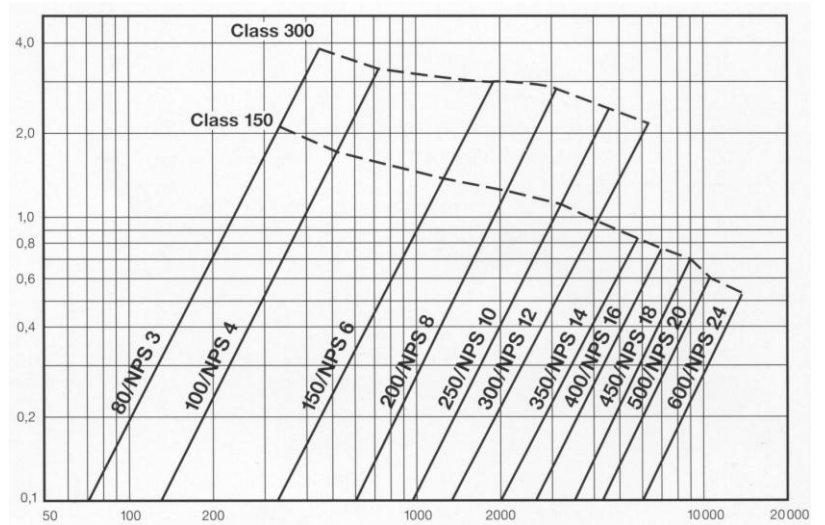
$\zeta_1$  = resistant coefficient referring to pipe cross section

## Flow Data Characteristic, Rangeability, Stroke, Pressure Loss

**Rangeability:** 100 : 1  
**Stroke:** 90° angular stroke  
**Nominal stroke angle:** 72°  
**Basic flow characteristic:** equal percentage

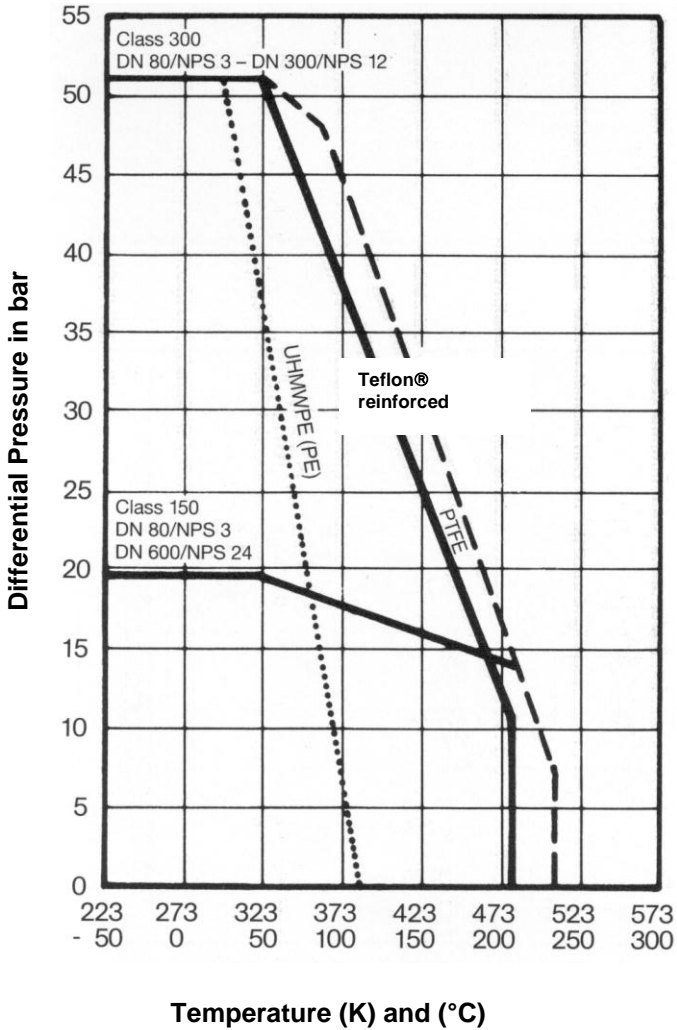


----- Differential pressure for open valve where the running torque is equivalent to the breakaway torque.

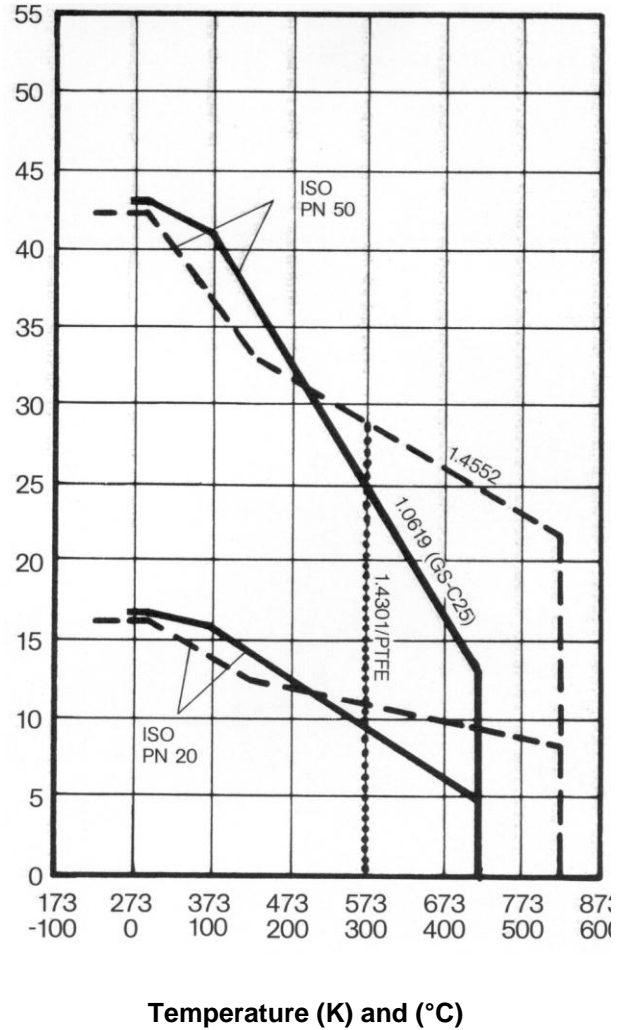


## Mechanical Characteristics

### Pressure-temperature range for Teflon®, Teflon®-reinforced and PE-seats



### Pressure-temperature range for FIRESAFE and metal seats



## Mechanical Characteristics Torques Nm

### Teflon®- Teflon®-reinforced and PE-seats

Seat		Teflon®			Teflon®-reinforced / UHMWPE (PE) / FIRESAFE					
Diff. Pressure (in bar)		7	14	20	7	14	20	28	41	51
50 / 65	2 / 2 ½	15	21	27	18	24	32	39	53	60
80	3	24	31	37	29	36	43	52	70	80
100 / 125	4 5	39	50	61	46	60	72	90	115	137
150	6	96	120	146	115	140	175	225	305	365
200	8	181	226	277	217	270	330	425	590	705
250	10	289	352	443	346	435	530	690	960	1155
300	12	430	543	661	516	650	790	1032	1450	1740
350	14	588	735	900	625	850	1045	1350	1885	2260
400	16	803	1006	1246	950	1155	1710	2250	3185	3840
450	18	1006	1272	1590	1090	1590	2040	2695	3840	4635
500	20	1289	1640	2037	1500	2200	2840	3780	5410	6560
600	24	2046	2600	3210	2390	3385	4340	5785	8300	10060
700	28	2340			3120	4650	5950			
750 / 800	30 / 32	3120			4100	5900	7810			
900 / 1000	36 / 40	4365			5800	8310	10890			
1050 / 1100	42 / 44	6745			8970	13120	17350			
1200	48	9595			11900	17400	23000			

### Metal and Metal-Graphite seats

Differential pressure (in bar)		3.5	7	14	20	28	41	51
DN	NPS							
50 / 65	2 / 2 ½	57	64	82	105	110	125	136
80	3	60	67	86	110	117	135	147
100 / 125	4 / 5	65	72	91	115	130	168	198
150	6	150	198	300	425	453	511	560
200	8	310	465	530	595	681	871	1040
250	10	470	610	815	1040	1129	1298	1424
300	12	720	935	1330	1780	1908	2121	2288
350	14	1350	1645	1745	1830	2755	3842	4605
400	16	1560	1900	2145	2310	4577	6490	7828
450	18	2550	2815	3020	3220	5492	7814	9440
500	20	3260	3605	3890	4180	7699	11027	13356
600	24	5170	5725	6210	6550	11786	16950	20498
700	28	5910	6550					
750 / 800	30 / 32	7880	8730					
900 / 1000	36 / 40	11035	12210					
1050 / 1100	42 / 44	17070	18880					
1200	48	24300	26800					

Other Design Options: Flanged, Welded End and Double-Flange Designs available on request.  
Subject to technical modifications.

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