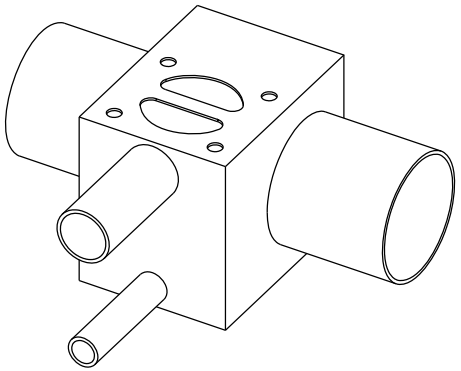
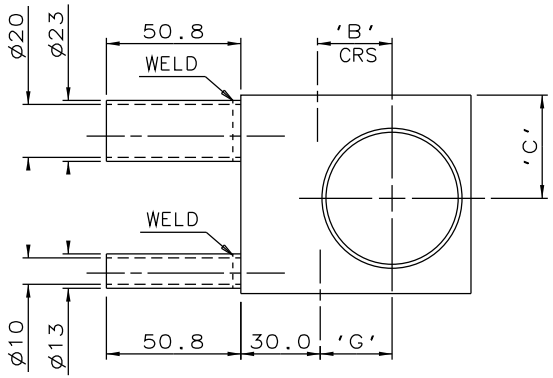
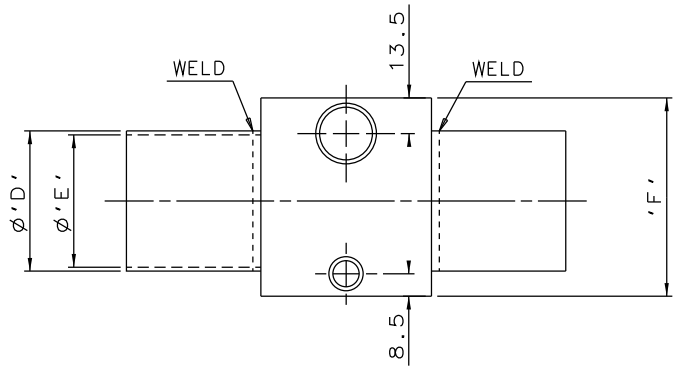
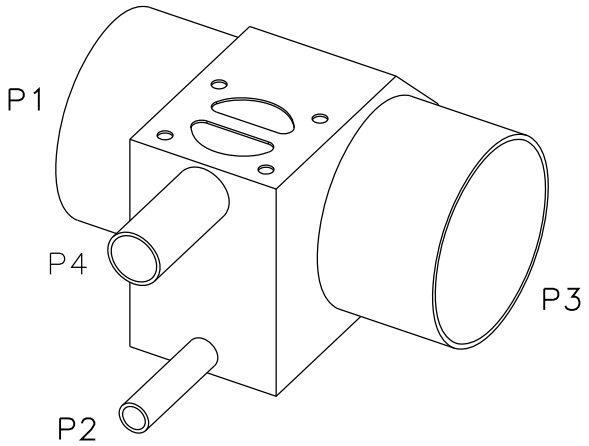


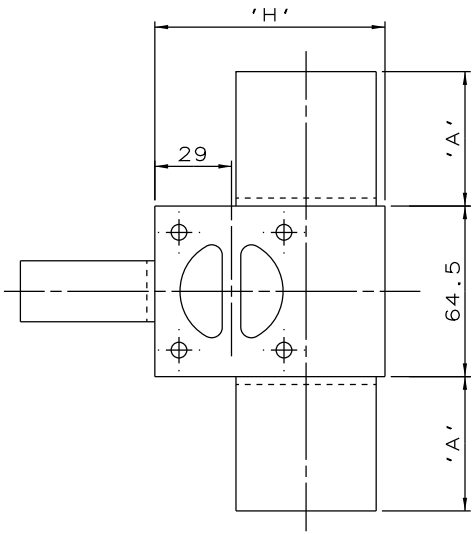
DN20 TO DN65 MAINLINE ONLY



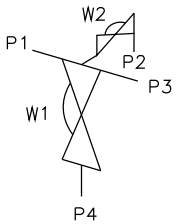




DN80 TO DN100
MAINLINE ONLY



MAINLINE SIZE	A	B	C	ØD	ØE	F	G	H	BODY WEIGHT
mm	mm	mm	mm	mm	mm	mm	mm	mm	Kgs
DN20	50.8	13.2	33.5	23.0	20.0	67.0	12.5	58.0	1.6
DN25	50.8	16.2	33.5	29.0	26.0	67.0	15.5	63.0	1.7
DN32	50.8	19.2	34.0	35.0	32.0	67.0	18.5	69.0	1.8
DN40	50.8	22.2	36.5	41.0	38.0	69.0	21.5	75.0	1.9
DN50	50.8	28.2	39.0	53.0	50.0	75.0	27.5	87.0	2.4
DN65	50.8	36.2	45.0	70.0	66.0	83.0	35.5	104.0	2.9
DN80	50.8	43.7	49.0	85.0	81.0	95.0	43.0	119.0	3.0
DN100	101.6	53.2	55.0	104.0	100.0	110.0	52.5	138.0	3.2



ORIENTATION AS
PER P&ID DIAGRAM
FOR OPTIMUM
DRAINABILITY.

CRANE Process Flow Technologies A Crane Co. Company

Saunders The Science Inside

Title

SCHEDULE OF LEADING DIMENSIONS FOR DN20
WEIR 'T' BODY WITH DN8 BACK SAMPLE
ALL ENDS BUTT WELD DIN 11850 S1/S2 TUBING

Drawn	NAW	Date 22.11.12	UNCONTROLLED IN HARD COPY FORMAT
Checked	RND	Date 22.11.12	
First Angle Projection Method E		DO NOT SCALE	Drawing No. WEB-253 / Issue. 1