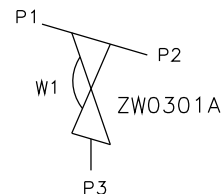


DN80 TO DN100  
MAINLINE ONLY



ORIENTATION AS  
PER P&ID DIAGRAM  
FOR OPTIMUM  
DRAINABILITY.

MAINLINE SIZE	A	B	C	D	$\phi E$	$\phi F$	G	H	BODY WEIGHT
mm	mm	mm	mm	mm	mm	mm	mm	mm	Kgs
DN80 DIN 11850 S1	145.0	50.8	48.5	67.0	85.0	81.0	45.5	486.0	18.9
DN100 DIN 11850 S1	155.0	50.8	58.0	77.0	104.0	100.0	45.5	506.0	24.2

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The Science Inside

Title  
SCHEDULE OF LEADING DIMENSIONS FOR DN80  
WEIR 'T' BODY COMPLETE WITH :  
MAINLINE : DIN 11850 S1 POINT OF USE BUTT WELD ENDS  
BRANCH : DN80 DIN 11850 S1 BUTT WELD END

Drawn R1	Date 25.05.12	UNCONTROLLED IN HARD COPY FORMAT
Checked RND	Date 25.05.12	
First Angle Projection Method E	DO NOT SCALE	Drawing No. WEB-199
		Issue. 1