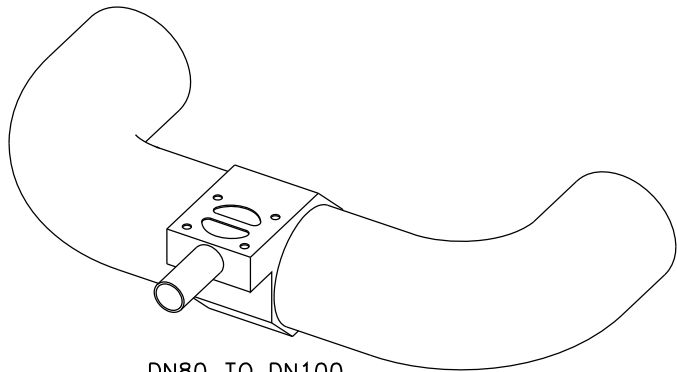
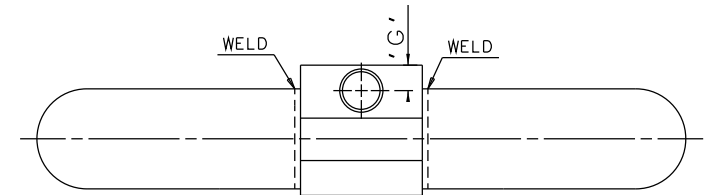
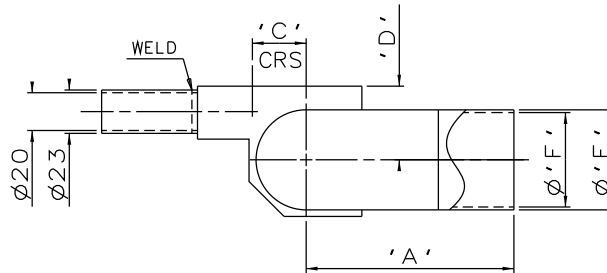
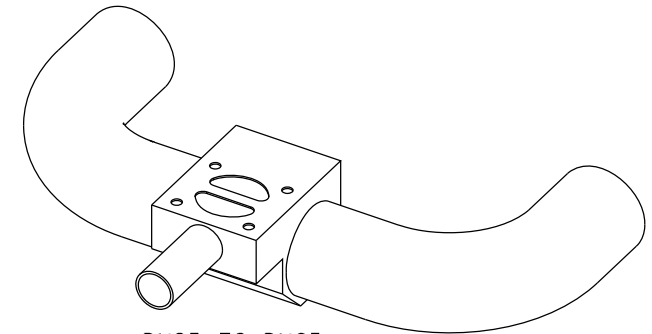
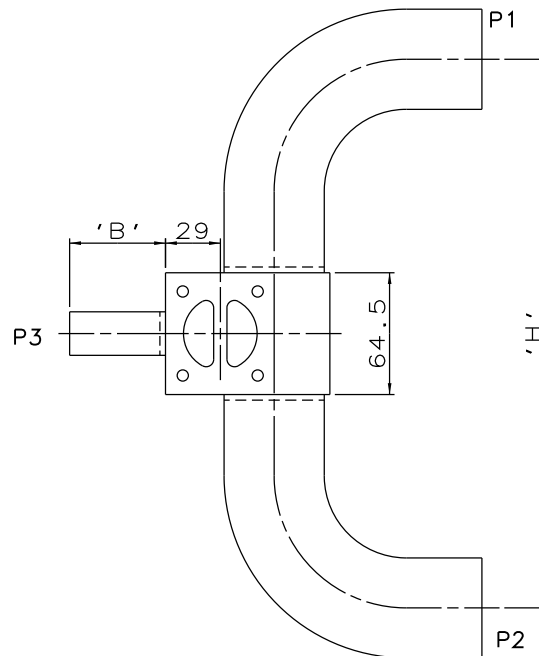


DN20 MAINLINE ONLY

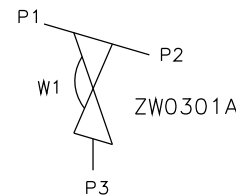


DN80 TO DN100  
MAINLINE ONLY



DN25 TO DN65  
MAINLINE ONLY

MAINLINE SIZE	A	B	C	D	øE	øF	G	H	BODY WEIGHT
mm	mm	mm	mm	mm	mm	mm	mm	mm	Kgs
DN20 DIN 11850 S2	65.0	50.8	13.5	24.0	23.0	20.0	13.5	200.5	1.1
DN25 DIN 11850 S2	90.0	50.8	16.5	29.0	29.0	26.0	13.5	250.5	1.1
DN32 DIN 11850 S2	95.0	50.8	19.5	32.0	35.0	32.0	13.5	260.5	1.4
DN40 DIN 11850 S2	100.0	50.8	22.5	34.0	41.0	38.0	14.0	270.5	1.5
DN50 DIN 11850 S2	110.0	50.8	28.5	39.0	53.0	50.0	13.5	290.5	2.0
DN65 DIN 11850 S1	120.0	50.8	36.5	45.0	70.0	66.0	13.5	310.5	3.0
DN80 DIN 11850 S1	145.0	50.8	44.0	50.0	85.0	81.0	13.5	374.5	3.6
DN100 DIN 11850 S1	155.0	50.8	53.5	55.0	104.0	100.0	13.5	394.5	4.4



ORIENTATION AS  
PER P&ID DIAGRAM  
FOR OPTIMUM  
DRAINABILITY.

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**Saunders**  
The Science Inside

Title  
SCHEDULE OF LEADING DIMENSIONS FOR DN20  
WEIR 'T' BODY COMPLETE WITH :  
MAINLINE : DIN 11850 S2/S1 POINT OF USE BUTT WELD ENDS  
BRANCH : DN20 DIN 11850 S2 BUTT WELD END

Drawn R1 Date 25.05.12

Checked RND Date 25.05.12

First Angle Projection Method E

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