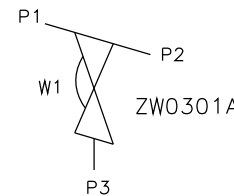


MAINLINE SIZE	A	B	C	D	ØE	ØF	G	H	I	BODY WEIGHT
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	Kgs
DN10 DIN 11850 S2	51.0	50.8	7.5	17.0	13.0	10.0	8.5	37.0	145.0	0.3
DN15 DIN 11850 S2	51.0	50.8	10.5	21.0	19.0	16.0	8.5	37.0	145.0	0.4
DN20 DIN 11850 S2	65.0	50.8	12.5	23.0	23.0	20.0	8.5	37.0	173.0	0.5
DN25 DIN 11850 S2	90.0	50.8	15.5	26.0	29.0	26.0	8.5	37.0	223.0	0.7
DN32 DIN 11850 S2	95.0	50.8	18.5	28.0	35.0	32.0	8.5	37.0	233.0	0.8
DN40 DIN 11850 S2	100.0	50.8	21.5	30.0	41.0	38.0	8.5	37.0	243.0	1.0
DN50 DIN 11850 S2	110.0	50.8	27.5	33.0	53.0	50.0	8.5	37.0	263.0	1.3
DN65 DIN 11850 S1	120.0	50.8	35.5	38.0	70.0	66.0	8.5	37.0	283.0	2.1
DN80 DIN 11850 S1	145.0	50.8	43.0	46.5	85.0	81.0	8.5	50.5	360.5	3.1
DN100 DIN 11850 S1	155.0	50.8	52.5	55.0	104.0	100.0	8.5	50.5	380.5	3.9



ORIENTATION AS PER P&ID DIAGRAM FOR OPTIMUM DRAINABILITY.

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 The Science Inside

Title
 SCHEDULE OF LEADING DIMENSIONS FOR DN8
 WEIR 'T' BODY COMPLETE WITH :
 MAINLINE : DIN 11850 S2/S1 POINT OF USE BUTT WELD ENDS
 BRANCH : DN10 DIN 11850 S2 BUTT WELD END

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First Angle Projection Method E	DO NOT SCALE	Drawing No. WEB-192	Issue. 1