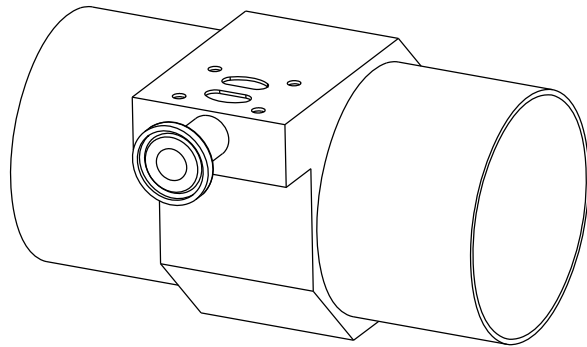
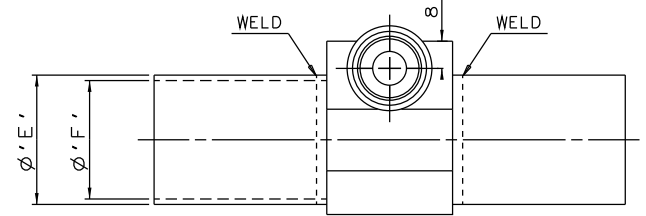
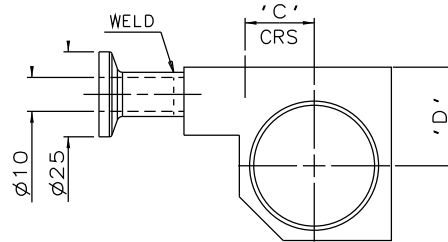
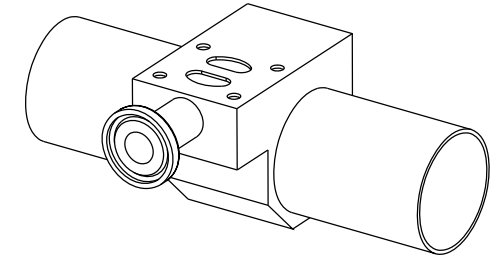
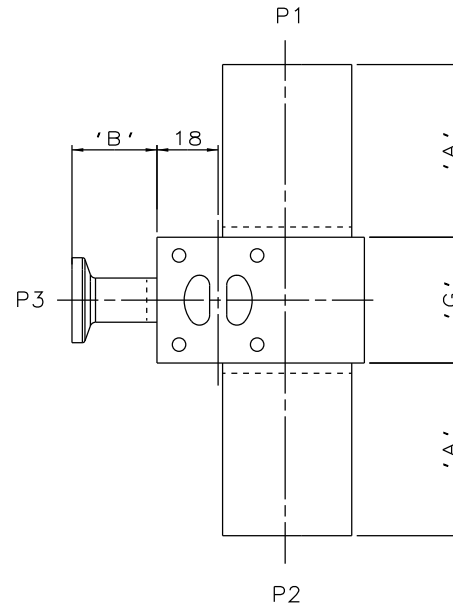


DN8 MAINLINE ONLY

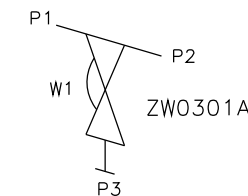


DN80 TO DN100  
MAINLINE ONLY



DN20 TO DN65  
MAINLINE ONLY

MAINLINE SIZE mm	A mm	B mm	C mm	D mm	phi E mm	phi F mm	G mm	BODY WEIGHT Kgs
DN15	50.8	25.0	7.5	17.0	12.0	10.0	37.0	0.4
DN20	50.8	25.0	10.5	21.0	18.0	16.0	37.0	0.4
DN25	50.8	25.0	13.8	25.0	25.0	22.6	37.0	0.5
DN40	50.8	25.0	20.3	29.0	38.0	35.6	37.0	0.7
DN50	50.8	25.0	26.8	33.0	51.0	48.6	37.0	1.2
DN65	50.8	25.0	32.7	36.0	63.5	60.3	37.0	1.1
DN80	50.8	25.0	39.0	42.0	76.1	72.9	50.5	1.1
DN100	101.6	25.0	51.3	54.0	101.6	97.6	50.5	2.2



ORIENTATION AS  
PER P&ID DIAGRAM  
FOR OPTIMUM  
DRAINABILITY.

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**Saunders**  
The Science Inside

Title  
SCHEDULE OF LEADING DIMENSIONS FOR DN8  
WEIR 'T' BODY COMPLETE WITH :  
MAINLINE : BUTT WELD SMS 3008 ENDS  
BRANCH : DN15 HYGIENIC CLAMP END WITH SMS 3008 BORE

Drawn JRD	Date 22.02.12	UNCONTROLLED IN HARD COPY FORMAT	
Checked RND	Date 22.02.12		
First Angle Projection Method E	DO NOT SCALE	Drawing No. WEB-141	Issue. 1