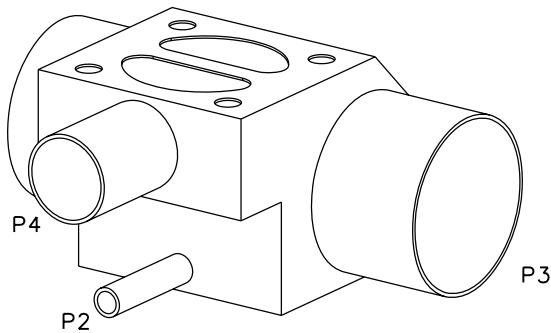
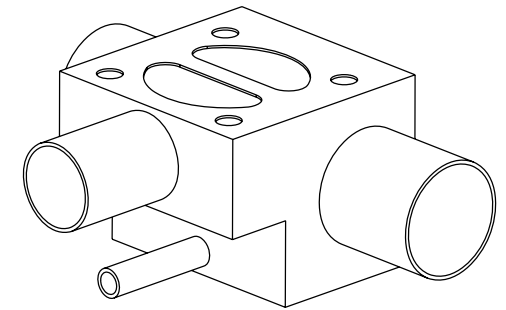
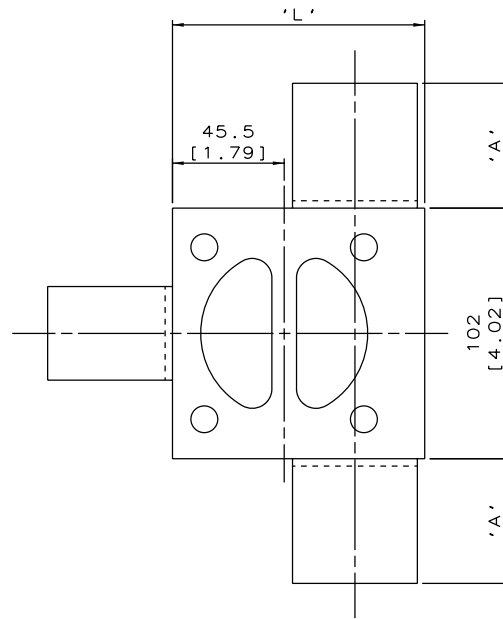


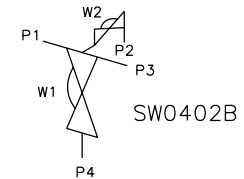
P1



DN80/3.00 TO DN100/4.00
MAINLINE ONLY



DN40/1.50 TO DN65/2.50
MAINLINE ONLY



SW0402B
ORIENTATION AS
PER P&ID DIAGRAM
FOR OPTIMUM
DRAINABILITY.

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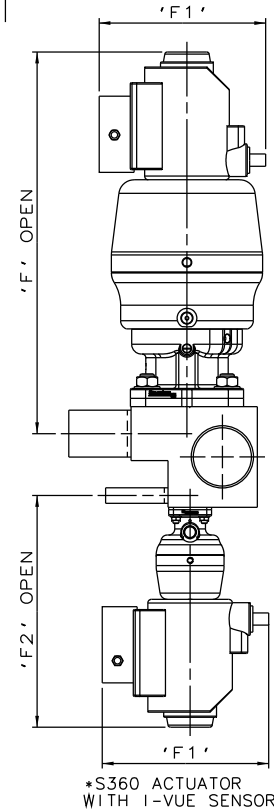
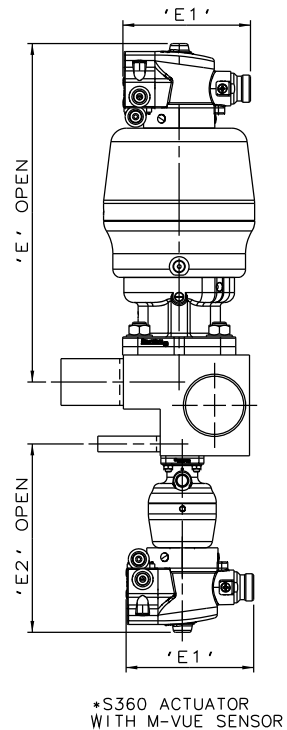
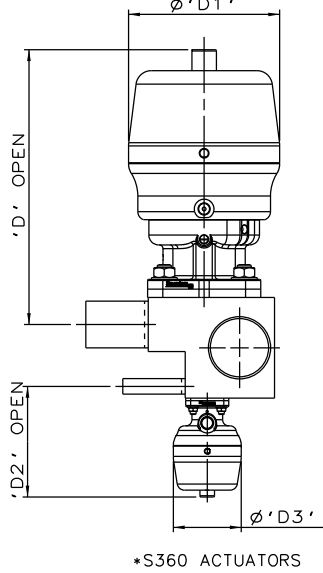
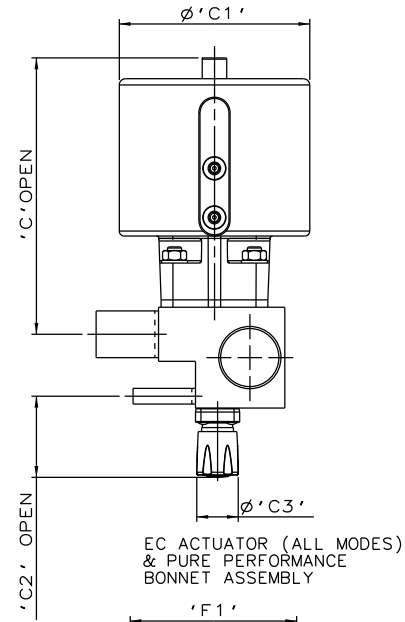
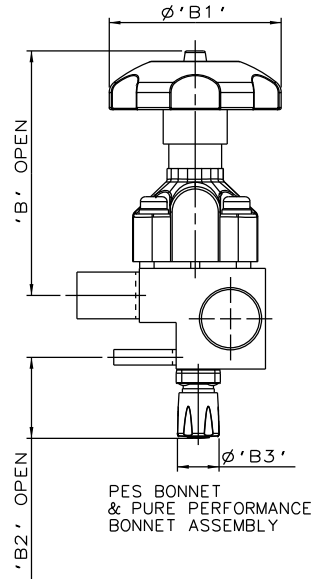
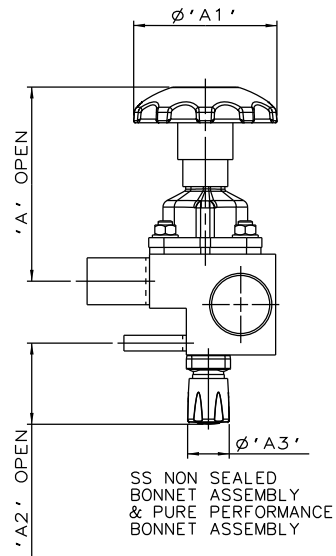
Saunders
The Science Inside

Title

SCHEDULE OF LEADING DIMENSIONS FOR DN40/1.50
WEIR 'T' BODY WITH DN8/0.25 BACK SAMPLE
ALL ENDS BUTT WELD OD TUBING

MAINLINE SIZE		A		B		C		D		øE		øF		G		H		I		J		K		L		M		BODY WEIGHT
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	Kgs
DN40	1.50	50.8	2.00	50.8	2.00	22.4	0.88	41.0	1.61	38.1	1.50	34.8	1.37	22.0	0.87	82.0	3.23	20.0	0.79	19.9	0.78	9.6	0.38	91.0	3.58	63.0	2.48	3.9
DN50	2.00	50.8	2.00	50.8	2.00	28.8	1.13	40.0	1.58	50.8	2.00	47.5	1.87	21.1	0.83	79.0	3.11	18.0	0.71	26.3	1.03	8.4	0.33	104.0	4.01	74.0	2.91	4.0
DN65	2.50	50.8	2.00	50.8	2.00	35.1	1.38	48.0	1.89	63.5	2.50	60.2	2.37	22.0	0.87	90.0	3.54	20.0	0.79	32.6	1.28	9.6	0.38	115.0	4.53	87.0	3.43	4.5
DN80	3.00	50.8	2.00	50.8	2.00	41.5	1.63	52.0	2.05	76.2	3.00	72.9	2.87	22.0	0.87	92.0	3.62	20.0	0.79	39.0	1.53	9.6	0.38	128.0	5.04	100.0	3.94	4.0
DN100	4.00	101.6	4.00	50.8	2.00	55.3	2.18	61.0	2.40	101.6	4.00	97.38	3.83	22.0	0.87	115.0	4.53	17.0	0.67	51.8	2.04	9.6	0.38	154.0	6.06	122.0	4.80	5.7

Drawn R1	Date 11.10.11	UNCONTROLLED IN HARD COPY FORMAT
Checked RND	Date 28.03.12	
First Angle Projection Method E	DO NOT SCALE	Drawing No. WEB-054
		Issue. 2



*DIMENSIONS SHOW MAXIMUM ENVELOPE FOR ALL MODES

BRANCH/SAMPLE SIZE		A	A1	A2	A3	B	B1	B2	B3	C	C1	C2	C3	D	D1	D2	D3	E	E1	E2	F	F1	F2																						
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch																						
DN40xDN15	1.5x0.5	158	6.22	120	4.72	66	2.6	33.8	1.33	199	7.83	140	5.51	66	2.6	33.8	1.33	225	8.86	155	6.10	66	2.6	33.8	1.33	223	8.78	123	4.84	90	3.54	55	2.17	275.0	10.83	103.8	4.20	154.6	6.08	311.0	12.24	136.0	5.35	188.6	7.43

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Title
SCHEDULE OF LEADING DIMENSIONS FOR DN40/1.50
WEIR 'T' BODY WITH DN8/0.25 BACK SAMPLE
ALL ENDS BUTT WELD OD TUBING
FITTED WITH TOPWORKS OPTIONS

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First Angle Projection DO NOT SCALE Drawing No. WEB-054-ASSY Issue. 1