



Item	Component	Material	Size(DN)	A	B	C	D	E	F	G
1	HANDWHEEL SPINDLE	MILD STEEL								
2	UPPER SPRING PLATE	SILICON ALUM.								
3	SPRINGS	STEEL								
4	COVER	SILICON ALUM.								
5	LOWER CYLINDER	SILICON ALUM.								
6	DIAPHRAGM PLATE	FORGED STEEL								
7	MASTER SPINDLE	STAINLESS STEEL								
8	SPINDLE ADAPTER	STAINLESS STEEL								
9	BONNET	CAST IRON								
10	LOWER CYLINDER	SILICON ALUM.								
11	COMPRESSOR	CAST IRON								
12	LINE DIAPHRAGM	RUBBER								
13	BODY	CAST IRON								
		GUNMETAL								
14	HANDWHEEL	CAST IRON								
15	FAIRCHILD REGULATOR		25	482	111	470	445	155	142	542
16	MOUNTING BRACKET	STAINLESS STEEL								
17	'007' SWITCHBOX		32	481	124	469	444	155	142	541
18	MOUNTING BRACKET	STAINLESS STEEL								
19	VIAPOS MIDI POSITIONER		40	479	143	467	442	155	142	539
20	MOUNTING BRACKET	STAINLESS STEEL								
21	CYLINDER 'O' RING	NITRILE								

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The Science Inside

Title
GENERAL ARRANGEMENT OF 'KB' TYPE ES61 SPRING CLOSING MODULAR ACTUATOR (B8400) COMPLETE WITH OPTIONS FITTED ON SCREWED BODY

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First Angle Projection Method E		DO NOT SCALE	Drawing No. KB-ES61-SCREWED	Issue. 1