

WTA® Chlorine Valves

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Bellows Sealed Globe Valves provide the highest fugitive emission protection for use in Chlor-Alkali applications.

Key features include:

- Superior safety sealing system with multiple walled bellows, gland packing, metal back seat, two-part rising stem, stellite coated, conical shaped piston and seat.
- 2 Compliant with the demanding Euro Chlor and Chlorine Institute Specifications for Bellows Sealed Globe Valves used for Chlor-Alkali applications.
- 3 Manufactured and tested in an ISO compliant clean room with ultrasonic cleaning system to ensure safety, quality, and gas-leak tightness.











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Product Features

- Bonnet flange in tongue and groove design; stud bolted, with a nut at each end; bonnet gasket coated with PTFE.
- Bellows anti-torque device with integrated position indicator (for open and closed positions)
- Safety gland packing made of PTFE-silk; gland follower with double O-ring seal to prevent ingress of medium into the packing area.
- Protected multiple-wall bellows made of 2.4819/ Hastelloy® C276, designed for 10,000 cycles, installed beyond main flow area.
- · Disc with conical plug, sealing surface hardened with Stellite® 6, seat hardened with Stellite® 21.

Typical Applications

Processing systems handling liquid chlorine or dry chlorine gas, and similar hazardous media.

Temperature Range

Standard	Unit	Temp. Carbon Steel	
Euro Chlor GEST	°C	Tmin	-40
		Tmax	+120
	°F	Tmin	-40
		Tmax	+248

Other temperature ranges are available without Euro Chlor Certificate.

Special Options

- Pneumatically actuated according to GEST
- Complete internals in 2.4819/Hastelloy® C276 available on request

Compliance

 Chlorine Institute Pamphlet 6 and Euro Chlor GEST specification

Hastelloy® is a trademark of Haynes International Inc. Stellite® is a registered trademark of Deloro Stellite.

Size Range

DN 25, 40, 50, 80, 100, 150 / NPS 1", 1 ½", 2", 3", 4", 6" Other sizes are available on request

Pressure Rates

PN 40 and Class 300 Other classes are available on request

Materials of Construction

Low temperature Carbon Steel 1.6220 / LCB / LCC Other sizes are available on request

Body Configurations

Straight type

End Connections

Flange design in accordance with EN 1092-1 and ASME B 16.5.

Post-Manufacture Handling and Final Tests

- Drying at a temperature of 120°C (248°F) for at least 3 hours
- Introduction of drying agents (Silica gel) into the valve
- · Blanking of inlet and outlet orifices with suitable gaskets and bolted flanges to avoid entry of moisture into the valve
- Unfinished surfaces protected against rust
- Lubricated with chlorofluorinated grease

Testing/Marking

- Tests and design per Euro Chlor GEST recommendation and Chlorine Institute Pamphlet 6
- and Chlorine Institute Pamphlet 6
 Quality level 3 of ASTM E446 or equivalent standard for body and bonnet
 TÜV type test approval to VdTÜV 1065 available
 Standard tests to DIN 3230 Part 3, resistance and leak test acc. to item BA/BQ
 Leak test on closure acc. to item BO/BN (Leakage rate 1 = tight)