

Saunders[®] Diaphragm 214S/425 TFM/EPM

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Key features include:

- 1 Modified PTFE face with EPM backing
- 2 Suitable for bioprocess applications
- 3 Full industry conformance

Saunders[®] 214S/425 grade diaphragm features two piece leaf type construction. The diaphragm consists of a wetted modified PTFE face (TFM[™]) with a non-wetted fabric reinforced EPM backing cushion.

The 214S/425 grade diaphragm is suitable for typical applications in the bioprocess industries such as Compendium Waters, buffers, CIP and SIP, protein solutions and other products. The 214S/425 diaphragm is especially recommended for applications subjected to intermittent steam service.

This diaphragm is FDA compliant to 21CFR part 177, has been third party tested to USP Class VI <87>, <88>, complies with ASME BPE part SG, is certified ADCF (Animal Derived Component Free) and is fully lot traceable to EN 10204 3.1.

Both the PTFE face and the EPM backing have been developed and manufactured entirely in-house by Saunders[®].

Use only Genuine Saunders[®] Replacement parts to ensure optimum performance, reliability and regulatory conformance.



The Saunders[®] 214S/425 diaphragm features the Saunders[®] bayonet type compressor attachment which allows the diaphragm to float freely relative to compressor to avoid point loading of the PTFE at the stud. The bayonet fit also facilitates easy error free engagement of diaphragm and compressor.



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CRANE[®]

Saunders[®] 214S/425 Grade Diaphragm

Construction

- 214S grade Modified PTFE wetted face
 - Increased level of crystalline structure versus conventional PTFE
 - Widest temperature range of any polymer
 - Inert to corrosive chemicals
 - Excellent anti-stick properties
- 425 grade EPM backing cushion
 - Organic peroxide cured
 - Excellent mechanical and thermal properties
 - Excellent resistance to compression set
 - Fabric reinforced to optimize flex

Size Range

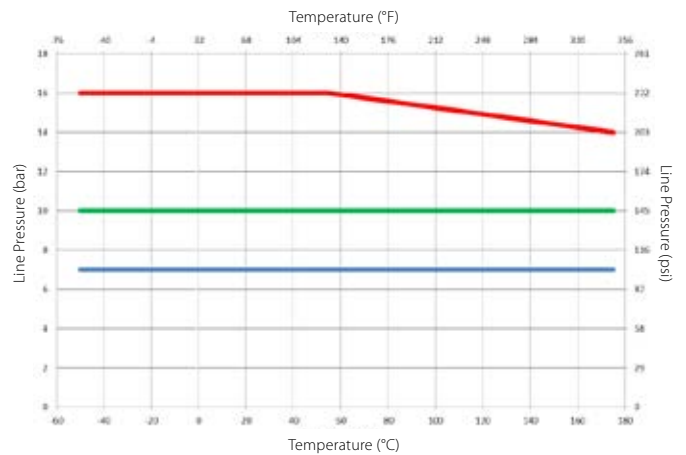
- DN8-150 (0.25" - 6")

Maximum Temperature

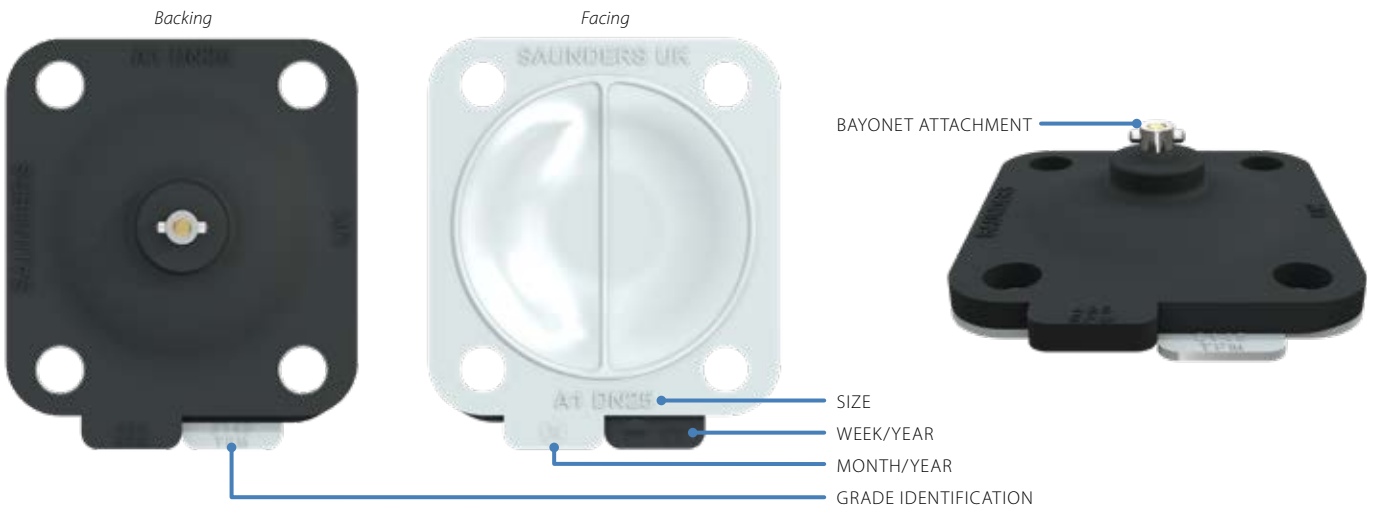
- Constant: 160° C
- Intermittent: 150° C

Valve Body Temperature/Pressure Relationships

- Maximum for Valves DN8 to DN50 (0.25" to 2") 214S TFM Steam Grade Diaphragms
- Maximum for Valves DN65 to DN100 (2.5" to 4") 214S TFM Steam Grade Diaphragms
- Maximum for Valves DN150 (6") 214S TFM Steam Grade Diaphragms



Diaphragm Marking



Size	Grade	Catalogue Code	Connection Type
DN8 (0.25")	214S/425	S6	Screw
DN15-150 (0.5" - 6")	214S/425	S5	Bayonet

DN8 (0.25") Moulded Closed (Available Moulded Open on request)

DN15-150 (0.5" - 6") Moulded Open

Grange Road, Cwmbran
Gwent NP44 3XX,
United Kingdom
Phone: +44 1633 486666
Fax: +44 1633 486777
www.cranepce.com

Crane ChemPharma & Energy, Saunders[®]

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