

NEW!

Figure Number System for Pacific® CSV Cast Steel Gate, Globe & Check Valves

www.cranecpe.com

The new Pacific® CSV Cast Steel Gate, Globe, and Check valves meet the latest design requirements for API-600 (gate), API-623 (globe) and API-624 (low emissions).

With the launch of the new Pacific® CSV valve line, the figure number system was improved.

The new figure number system reduces confusion across all levels by making each code explicit in meaning. It consists of 17 alpha-numeric characters.







Pacific® CSV Cast Steel Gate, Globe & Check Valves

Figure Number System

First 11 Figure Number Characters*

| Ç <u>i</u> | Size | Туре | Class | Material | Trim | Operator | End | Schedule | Weld End | <u>י</u> | Mounting | |
|------------|------|------|-------|----------|------|----------|-----|----------|----------|----------|----------|--|
| 1 | 2 | Α | 1 | Α | 8 | Н | F | 4 | В | | 0 | |

^{*}The remaining 6 characters are used for Options, Features, Special Material Processes and Special Requirements. N is used to signify "No" requirement.

Figure Number Rules for Size, Type and Class

(first 4 characters)

| (mot remarked) | | | | | | | | |
|---------------------------|------------------------|--|-------------|--|--|-------------|----------------------|--|
| SIZE | | | TYPE | | | CLASS | | |
| 02 2H 03 04 - | 2" 2.5" 3" 4" | | A B C | GATE (Flex-Wedge) GLOBE (T-Globe) CHECK (Swing type) | | 1 3 6 | 150# 300# 600# | |
| 18 20 24 | 18" 20" 24" | | | | | | | |

Figure Number Rules for Trim Material (6[™] character)

| | TRIM MATERIAL | | | | | | | | |
|-----|---------------|------------------------|--|----------------------|--|--|--|--|--|
| No. | API Trim No. | Nominal Trim | Seating Surfaces | Stem Material | | | | | |
| | 1 | C | Obsolete (Offer Trim 8) | | | | | | |
| 5 | 5 | HF / HF ⁽²⁾ | Alloy 6 | 13 Cr (410) | | | | | |
| 9 | 9 | Monel® / Monel® (4) | Monel® | Monel® | | | | | |
| 8 | 8* | F6 / HF (1)(2) | 13 Cr / Alloy 6 | 13 Cr (410) | | | | | |
| 1 | 11 | Monel® / HF (4)(2) | Monel® / Alloy 6 | Monel® | | | | | |
| 2 | 12 | 316 / HF (3)(2) | 316SS / Alloy 6 | 316 SS | | | | | |
| 6 | 16 | 316/HF / 316/HF (3)(2) | 316SS / Alloy 6 (both) | 316 SS | | | | | |
| Ε | 8 to NACI | E MR0103 / MR0175 | (1) 13% Chromium AISI Type 410 Stainless Steel. (2) Hard Facing is weld deposited Cobalt base alloy | | | | | | |
| N | 12 to NAC | E MR0103 / MR0175 | (3) Ni-Cr-Mo stainless steel in the AISI Type 316 category | | | | | | |
| Z | Spe | ecial / Custom | (4) Ni-Cu Alloy * Standard Offering | | | | | | |

Figure Number Rules for Operator, Valve Ends and Schedule

(7TH, 8TH & 9TH, & 10TH characters)

| () - | | | | | | |
|-------|--------------------------------|--|--|--|--|--|
| | OPERATOR | | | | | |
| 0 | N/A (e.g. check valves) | | | | | |
| Н | Handwheel | | | | | |
| G | Bevel Gear | | | | | |
| S | Bare Stem | | | | | |
| Р | Pneumatic Cylinder | | | | | |
| E | Electric Motor | | | | | |
| C | Customer Supplied | | | | | |
| M | Electric Motor with Bevel Gear | | | | | |
| Υ | Hydraulic Actuator | | | | | |
| Z | Special / Custom | | | | | |

| VALVE ENDS | |
|---------------|--|
| Raised Face | |
| Butt Weld End | |

| SCHEDULE | | | | |
|--|--|--|--|--|
| 0 = N/A (e.g. flanged end) D = Schedule STD A = Schedule 10 B = Schedule 10S C = Schedule 20 K = Schedule 30 E = Schedule 4 ⁽¹⁾ | F = Schedule 60 G = Schedule 80 ⁽²⁾ H = Schedule XS J = Schedule 100 X = Different Inlet & Outlet Z = Custom | | | |
| (1) same as Schedule STD for size 2" - 10" (2) same as Schedule XS for size 2" - 8" | | | | |

WELD END PREP

0 = N/A (e.g. flanged end)

B = 2B Or 3B Based on wall thickness

C = 2C or 3C Based on wall thickness

Z = Custom

Figure Number Rules for Material

(5[™] character)

| MATERIAL | | | | | | |
|----------|-----------|------------------|--|--|--|--|
| No. | ASTM | Material | | | | |
| Α | A216 WCB | Carbon Steel | | | | |
| В | A352 LCB | Low Carbon Steel | | | | |
| C | A352 LCC | Low Carbon Steel | | | | |
| D | A216 WCC | Carbon Steel | | | | |
| Е | A217 WC6 | 1¼ CR, ½ Mo | | | | |
| F | A217 WC9 | 2¼ CR, 1 Mo | | | | |
| G | A217 C5 | 5% CR, ½ Mo | | | | |
| Н | A217 C12 | 9% CR, 1 Mo | | | | |
| J | A351 CF8M | 316 SS | | | | |
| L | A351 CF8 | 304 SS | | | | |
| М | A351 CF3 | 304L SS | | | | |
| N | A351 CF3M | 316L SS | | | | |
| Р | A351 CG8M | 317 SS | | | | |
| Q | A351 CG3M | 317L SS | | | | |
| R | A351 CF8C | 347 SS | | | | |
| S | A351 CN7M | Alloy 20 | | | | |
| Z | Special | | | | | |

Figure Number Rules for Mounting

(11[™] character)

| MOUNTING | | | | |
|---------------------|----------|--|--|--|
| $0 = N/A^{(1)}$ | | | | |
| 1 = F10 | A = FA10 | | | |
| 2 = F12 | B = FA12 | | | |
| 3 = F14 | C = FA14 | | | |
| 4 = F16 | D = FA16 | | | |
| 5 = F25 | E = FA25 | | | |
| 6 = F30 | F = FA30 | | | |
| 7 = F35 | G = FA35 | | | |
| 8 = F40 | H = FA40 | | | |
| 7 = Other / Special | | | | |

(1) e.g. Handwheel / Check Valve

SPECIAL REQUIREMENT (digit 17)

N = None M = MSS SP-61 testing $2 = API 600 12^{TH} edition$ Z = Other C = CE/PED

Note: Characters 12-16 refer to Options, Features and Special Material Processes. Consult the Factory for details

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