

KROMBACH® TUFSEAT™ Performance Series Ball Valves



## REVOLUTIONARY SEAT DESIGN RESULTS IN **50**% LONGER LIFE

Combining critical safety and performance features required for demanding service applications in chemical and refining markets.

**1** LONGER SERVICE LIFE

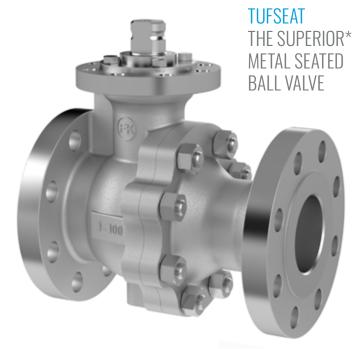
Consistent seat leak performance and torque throughout the life of the valve for HIGH CYCLE AND SLURRY APPLICATIONS.

2 LOW OPERATING TORQUE

Reduced initial investment cost of automation through HIGH EFFICIENCY PACKING and LIVE LOADED SEATS.

**3** OUTPERFORMS SEAT LEAK STANDARDS\*

Bi-directional, class V or VI seat leakage (API-598/FCI 70.2) at elevated pressure and temperature through PRECISION LAPPING.









## **KROMBACH® TUFSEAT™** Features and Benefits



Precision lapping of the metal ball and seat provides sealing integrity, assuring TIGHT SEALING even at low pressure, seat geometry creates a scraper self-cleaning effect, and seat springs offset the effects of thermal expansion for LOWER CONSTANT TORQUE.



Fully adjustable graphite packing arrangement provide Fire Safe protection without excessive friction for LOWER TORQUE OPERATION.



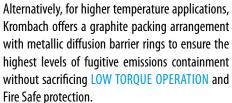
Optional seats with graphite wiper rings for abrasive services, catalyst, slurries and other viscous fluids to protect internal components from seizing and EXTEND THE LIFE of the valve.



A secondary independent Spring- Energized lip seal compensates for any wear, manufacturing tolerance or eccentricity and provides live loading of the stem seal to EXTEND THE LIFE of the packing system.



The patented pressure assisted SX stem seal provides the highest protection against fugitive emissions while supplying side-load protection further enhancing the longer life of the packing.





To also protect the packing set and ensure LONG LIFE, a high density graphite ring further supports the stem against misalignments and assists in eliminating fugitive emissions.



To avoid the effects of pressure and temperature fluctuation, spiral wound dual material body gaskets are standard in KROMBACH® TUFSEAT™ Performance series with an inert PTFE inner seal and fire proof external graphite seal and a full graphite option for high temperature applications and LONGER LIFE without static leaks.

## **Configurations & Sizes**

Design	Pressure Rates									Sizes														
	ASME Class	150		300		600	900	1500	2500	4500	ASME NPS	1/2"	3/4"	1"	1½"	2"	3"	4"	6"	8"	10"	12"	14"	16"
	DIN PN	10	16	25	40	100	150	250	420	720	DIN DN	15	20	25	40	50	80	100	150	200	250	300	350	400
Floating		•				-	-	-	-	-		•	•	•	•	•	•	•	•	-	-	-	-	-
Trunnion						-	-	-	-	-		-	-	-	-	-	-	-	-	•	•	•	-	-

## **CRANE CHEMPHARMA & ENERGY**

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