

CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company

**Armature d.o.o.
Koroška cesta 55
2366 Muta / Slovenia**

has been verified and recognized
as welding workshop based on the requirements of the standard

DIN EN ISO 3834-2

Comprehensive quality requirements

Certificate-No.: 07/204/1326/HS/3441/20

The range of validity and details of the inspection can be seen
on the back page and in our report

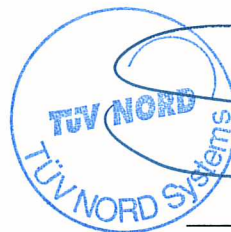
No.: 8117485025 // 022A/19 BM

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

November 2022

Hamburg, 10.03.2020




Kaschner

Certification body
of TÜV NORD Systems GmbH & Co. KG
Accredited Body

Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: Armature d.o.o., Koroška cesta 55, 2366 Muta / Slovenia
Cert.-no.: 07/204/1326/HS/3441/20
Date of issue: 10.03.2020

1 Product(s) of the manufacturer

In the following depending on possibly further required certifications:

Pressure equipment - industrial valves

2 Product standards and other standards (see DIN EN ISO 3834-5)

AD 2000 HP0, (DIN EN 12266, DIN EN 12516)

DIN EN ISO 9606-1, DIN EN ISO 14732, AD 2000 HP3

DIN EN ISO 5817

DIN EN ISO 15614-1, DIN EN ISO 15614-7, DIN EN ISO 15613, AD 2000 HP2/1

3 Material groups (acc. to CEN ISO/TR 15608)

1.1, 1.2 $R_{eH} \leq 300$ MPa, 5.1, 8.1

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2 $R_{eH} \leq 300$ MPa, 5.1, 8.1
141 TIG Tungsten inert gas welding, manual	1.1 $R_{eH} \leq 240$ MPa, 5.1, 8.1
131 MIG Metal inert gas welding, partly-mechanized	1.1 $R_{eH} \leq 240$ MPa, 8.1
152 Powder plasma arc welding, fully-mechanized	1.1 $R_{eH} \leq 235$ MPa
-	

5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Vauh, Peter	IWE	Responsible welding coordinator C
-		

* The level of knowledge complies with ISO 14731 B, S or C