



Item	Component	Material
1	UPPER CYLINDER	SILICON ALUM.
2	UPPER DIAPHRAGM PLATE	MILD STEEL
3	LOWER DIAPHRAGM PLATE	MILD STEEL
4	OPERATING DIAPHRAGM	RUBBER
5	LOWER CYLINDER	SILICON ALUM.
6	CYLINDER 'O' RING	NITRILE
7	MASTER SPINDLE	STAINLESS STEEL
8	SPINDLE ATTACHMENT	STAINLESS STEEL
9	BONNET	CAST IRON
10	COMPRESSOR	CAST IRON
11	LINE DIAPHRAGM	RUBBER
12	BODY	CAST IRON
		S.G. IRON
		STAINLESS STEEL
13	LINE DIAPHRAGM	RUBBER/PTFE
14	HANDWHEEL	CAST IRON
15	HANDWHEEL SPINDLE	MILD STEEL
16	SPINDLE BUSH	MILD STEEL
17	INDICATOR ROD	MILD STEEL
18	COVER	SILICON ALUM.
19	UPPER SPRING PLATE	MILD STEEL
20	GUIDE ROD	MILD STEEL
21	SEALING PLATE	MILD STEEL
22	SEALING PLT. 'O' RING	RUBBER
23	MOUNTING BRACKET	STAINLESS STEEL
24	'007' SWITCHBOX	
25	LIFTING ROD	STAINLESS STEEL
26	INDICATOR COVER	POLAMIDE

Size(DN)	A	B	C	D	E	F
50	318	168	623	589	392	170
65	328	206	633	589	403	170
80	334	257	641	607	411	230

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Title			
GENERAL ARRANGEMENT OF 'A' TYPE ES56 DOUBLE ACTING ACTUATOR (D8200) COMPLETE WITH OPTIONS FITTED ON SCREWED BODY			
Drawn NAW	Date 20.11.13	UNCONTROLLED IN HARD COPY FORMAT	
Checked RND	Date 20.11.13		
First Angle Projection Method E	DO NOT SCALE	Drawing No. A-ES56-SCREWED	Issue. 1